



Home Sewing Machine

PARTS REFERENCE LIST

**MODEL: XL5010/5010NTP/5011/5011AV
5011NTC/5011NTP/5012/5012AV
5012NTP/5012NTP AV/5020
5020NTP/5021/5021AV/5021NTC
5021NTP/5022AV/5022NTP
5022NTP AV/5030/5030NTP
5031/5031AV/5031NTC/5031NTP
5032/5032AV/5032NTP/5032NTP AV
5050/5050NTC/5060/5060NTC/5070
5070NTC/5130/5232/5300/5340/5500
5500NTC AV/5600/5600NTC AV/5700
5700NTC AV/5500SE/RPX100/PX100
PX100HC/100NTC/110NTC/150/200
PX200HC/200NTC/220NTC/300
PX300HC/300NTC/330NTC/RXL5130
5232/5340/RS15/25/35/ML55/65/75
5700SE/PS21**

MECHANISMS & ELECTRONICS

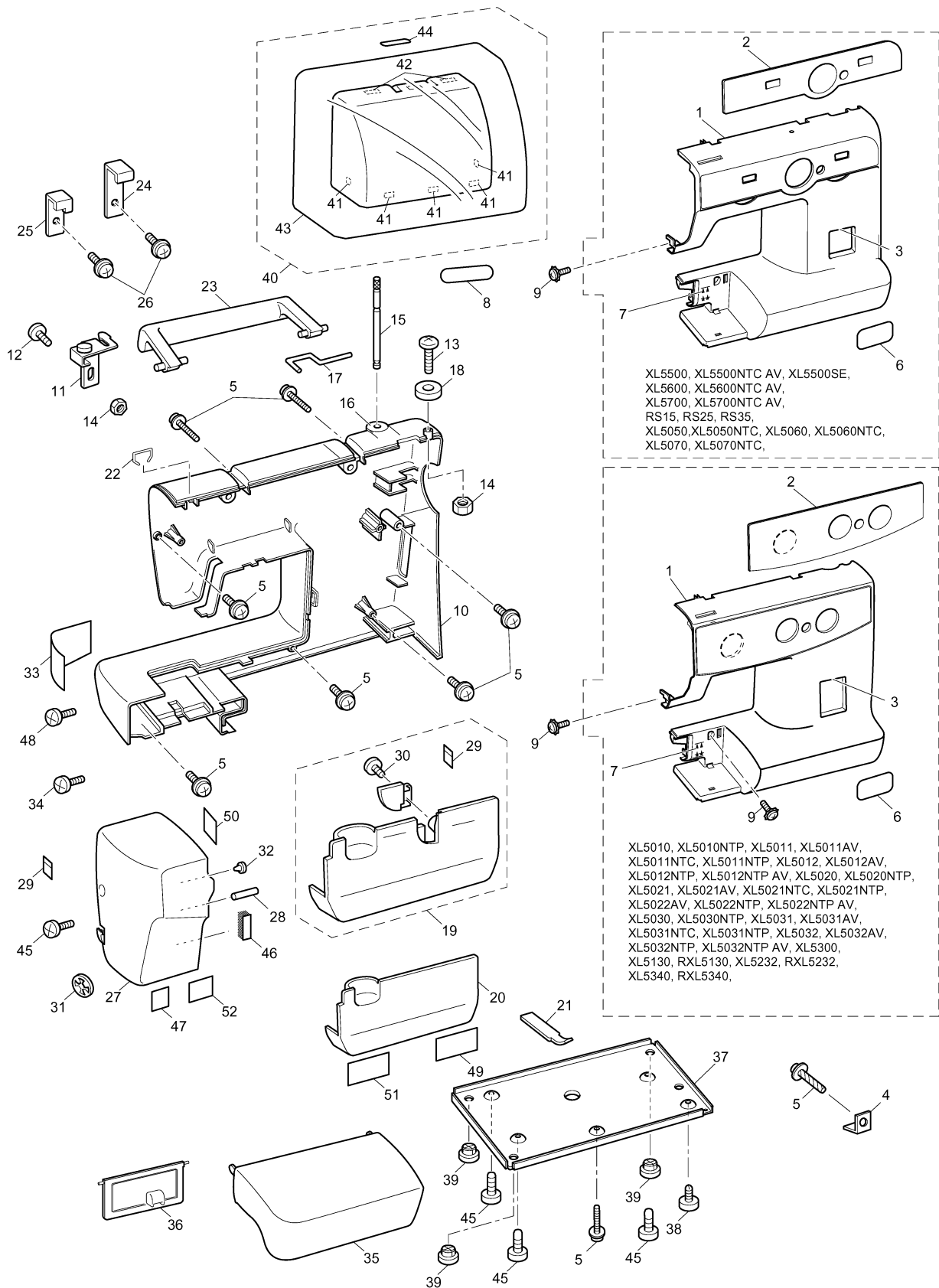
CONTENTS

(1) PRINCIPAL PARTS (XL Series)	2
PRINCIPAL PARTS (PX Series)	6
(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM.....	10
(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM	12
(4) FEED ADJUSTMENT MECHANISM.....	14
(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM	16
(6) ZIGZAG / BH MECHANISM	18
(7) PATTERN SELECTION MECHANISM without BH CONNECTING LINK ASSY.....	20
PATTERN SELECTION MECHANISM with BH CONNECTING LINK ASSY	22
(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM.....	24
(9) MOTOR UNIT	26
(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS	30

(1) PRINCIPAL PARTS (XL Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA5721021	FRONT COVER (XL5300)		3	XA4657021	CUSHION	
	XA5721024	FRONT COVER (XL5130, RXL5130)			XA4657051	CUSHION (XL5130, XL5232: U.S.A.), (XL5340) (RXL5130), (RXL5232), (RXL5340)	
	XA5721025	FRONT COVER (XL5232, RXL5232)		4	XA5732021	BOTTOM HOLD PLATE	
	XA5721026	FRONT COVER (XL5340, RXL5340)			XA3337022	TAPTITE CUP P M4X20	
	XA6009021	FRONT COVER (XL501*)		5	XA5748021	MYLAR STICKER 4STEP (XL5130, XL5500: CANADA)	
	XC7329021	FRONT COVER (XL5500, XL5500NTC AV)			XA5749021	MYLAR STICKER 1STEP (XL5232, XL5600, XL5700:CANADA)	
	XC7329022	FRONT COVER (XL5600*)		6	XA6583022	DROP MARK (XL5500, XL5600, XL5700: GER, U.K, FRA, SWI), (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700SE) (XL5700NTC AV), (RS15), (RS25)	1000003701
	XC7329023	FRONT COVER (XL5700*)			XC8623021	QUICK SYSTEM STICKER (RS-35)	
	XC7329024	FRONT COVER (XL5500SE)		7	053400806	SCREW, PAN (T WASHER) M4X8	
	XC7329025	FRONT COVER (RS15)			XA5723121	REAR COVER	
	XC7329026	FRONT COVER (RS25)		8	XC7333021	REAR COVER (XL5050*, XL5060*, XL5070*, XL5500*, PS21, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)	
	XC7329027	FRONT COVER (RS35)			XA6106021	THREAD GUIDE ASSY	
	XC7329028	FRONT COVER (XL5700SE)	1000003125	9	0A5301006	SCREW, PAN (S/P WASHER) M3X10	
	XC7431021	FRONT COVER (XL5050*, XL5060*, XL5070*, ML55, 65, 75)			052301606	SCREW, PAN (S/P WASHER) M3X16	
2	XC7329035	FRONT COVER (PS21)	1000002336	10	021300106	NUT, 1 M3	
	XA5739021	DECORATION PLATE (XL5300)			188058121	SPOOL PIN	
	XA5739027	DECORATION PLATE (XL5130, RXL5130)		11	XA4441021	SPOOL PIN STAND	
	XA5739028	DECORATION PLATE (XL5232, RXL5232)			XA0628021	SPOOL PIN SPRING	
	XA5739029	DECORATION PLATE (XL5340, RXL5340)		12	X59864221	BOBBIN PRESSER	040152
	XC7331021	DECORATION PLATE (XL5500, XL5500NTC AV)			XA5724021	HINGE DOOR ASSY (XL5340)	
	XC7331022	DECORATION PLATE (XL5600*)		13	XA5724022	HINGE DOOR ASSY (XL5700*, RS35, PS21)	
	XC7331023	DECORATION PLATE (XL5700*)			XA5963021	HINGE DOOR	
	XC7331025	DECORATION PLATE (XL5060*)		14	XA5963022	HINGED DOOR (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, RS15, RS25, ML55, 65, 75)	
	XC7331027	DECORATION PLATE (XL5050*)			X53638121	SPRING	
	XC7331028	DECORATION PLATE (XL5070*)		15	X53625121	UPPER COVER THREAD GUIDE	
	XC7331029	DECORATION PLATE (XL5500SE)			XA5726121	HANDLE	
	XC7331031	DECORATION PLATE (RS-15)		16	XA5726122	HANDLE (XL5050*, XL5060*, XL5070*, XL5500*, PS21, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)	
	XC7331032	DECORATION PLATE (RS-25)			XA8476020	HANDLE HOLDER XR	
	XC7331033	DECORATION PLATE (RS-35)		17	XA8477020	HANDLE HOLDER XL	
	XA6010021	DISPLAY SHEET (XL5030*)			XA3337022	TAPTITE, CUP P M4X20	
	XA6010022	DISPLAY SHEET (XL5020*)		18	XA5728121	FACE PLATE	
	XA6010023	DISPLAY SHEET (XL5010*)					
	XA6010027	DISPLAY SHEET (XL5011*)					
	XA6010028	DISPLAY SHEET (XL5021*)					
	XA6010029	DISPLAY SHEET (XL5031*)					
	XA6010031	DISPLAY SHEET (XL5012*)					
	XA6010032	DISPLAY SHEET (XL5032*)					
	XA6010033	DISPLAY SHEET (XL5022*)					
	XC7331034	DECORATION PLATE (XL5700SE)	1000003125				
	XC7331045	DISPLAY SHEET (ML55)	ADD				
	XC7331046	DISPLAY SHEET (ML65)	ADD				
	XC7331047	DISPLAY SHEET (ML75)	ADD				
	XC7331048	DECORATION PLATE (PS21)	1000002336				

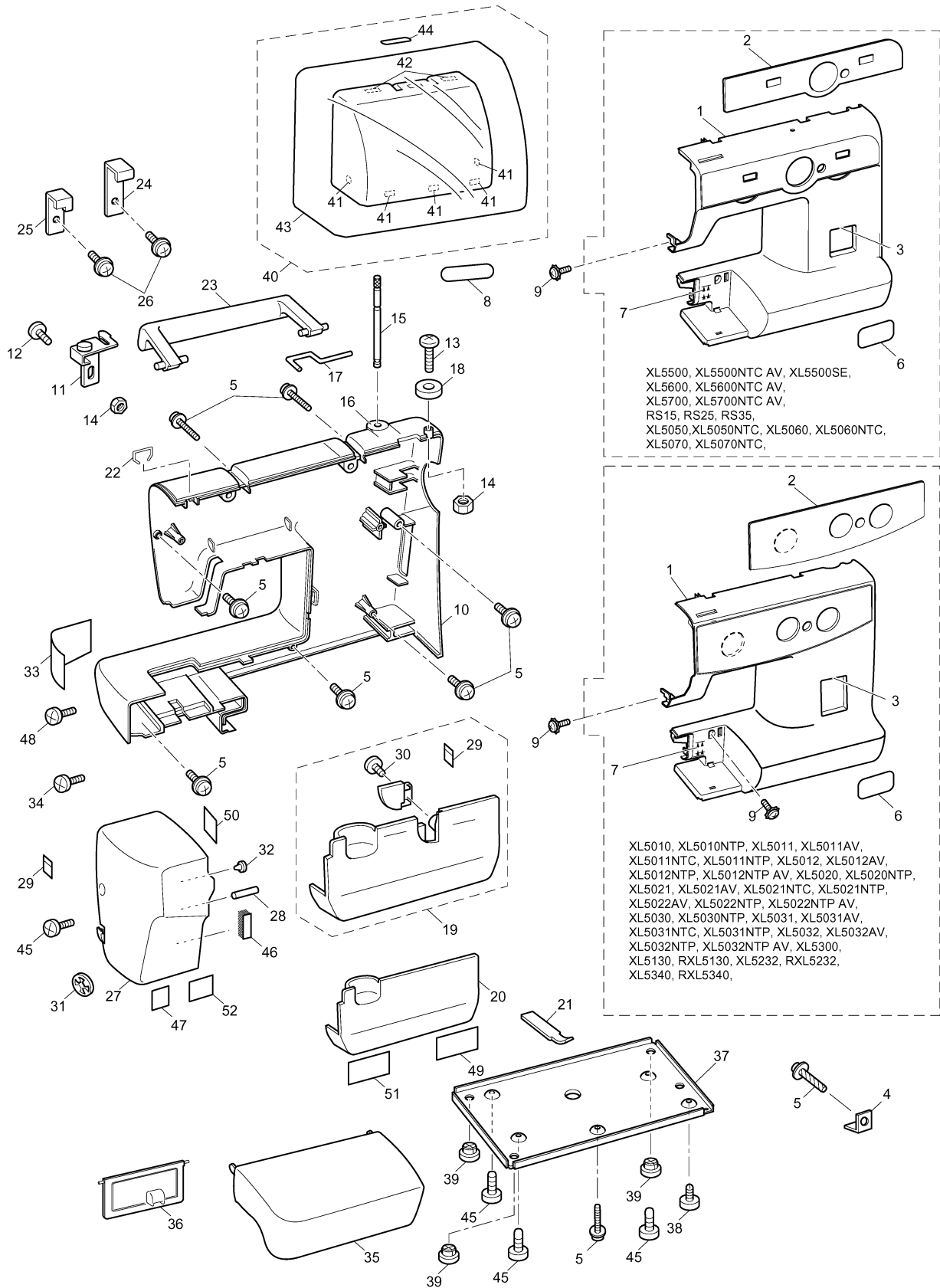
(1) PRINCIPAL PARTS (XL Series)



(1) PRINCIPAL PARTS (XL Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
27	XC7336021	FACE PLATE (XL5050*, XL5060*, XL5070*, XL5500*, PS21, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)		50	125782021	SEW-LIGHT RATING STICKER (XL5500, XL5600, XL5700: U.S.A., CAN) (XL5130), (XL5232), (XL5300), (XL5340)	
28	0A0211850	SPRING PIN			125782051	SEW-LIGHT RATING STICKER (RXL5130, RXL5232: U.S.A.)	
29	X80321001	NT LOWER THREAD CUTTER (RXL5130, RXL5232, RXL5340)		51	X56455021	HINGE DOOR LABEL (XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*: U.K.), (XL5130), (XL5232), (XL5340), (XL5500*, XL5600*, XL5700*: U.S.A., CAN, U.K.)	
	X80321021	NT LOWER THREAD CUTTER			X56455051	HINGE DOOR LABEL (RXL5130, RXL5232: U.S.A.)	
30	136681021	TAPTITE, BIND B M3X8 (XL5340, XL5700*, RS35)		52	XC3372021	UPPER THREADING LABEL (XL501*, XL502*, XL503*: U.K.)	
31	138384021	RETAINING RING,CS5			XC6750021	UPPER THREADING LABEL (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*: U.K.)	
	138384051	RETAINING RING,CS5 (RXL5130, RXL5232, RXL5340)					
32	X51895021	FACE PLATE BUSH					
	X51895051	FACE PLATE BUSH (RXL5130, RXL5232, RXL5340)					
33	XA4468021	REAR COVER REFLECTOR					
34	060401416	SCREW, BIND M4X14					
35	XA5730021	ACCESSORY TABLE					
	XA5730024	ACCESSORY TABLE (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)					
36	XA5731221	ACCESSORY TABLE COVER					
	XA5731222	ACCESSORY TABLE COVER (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)					
37	XA4569020	BASE PLATE					
38	XA4687021	ADJUSTING SCREW ASSY					
39	XA1805021	BASE RUBBER A					
40	XC0425021	MACHINE COVER ASSY (XL5020: KOREA)					
41	125440050	CASE FELT (XL5020: KOREA)					
42	XZ0016050	CASE FELT TOP (XL5020: KOREA)					
43	X60678051	BAG, 700X630H (XL5020: KOREA)					
44	XA3028021	DECORATION PLATE (XL5020: KOREA)					
45	060400816	SCREW, BIND M4X8					
46	XA6661021	PILE					
	XA6661051	PILE (RXL5130, RXL5232, RXL5340)					
47	XC4167021	CAUTION STICKER (KOREA)					
48	138172021	SCREW,PAN (S/P WASHER) M4X10					
	138172051	SCREW,PAN (S/P WASHER) M4X10 (RXL5130, RXL5232, RXL5340, XL5500SE)					
49	XA2107221	LABEL (XL5500, XL5700: U.S.A., CAN, CHILE) (XL5232), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5130)					
	XA2107251	LABEL (RXL5130, RXL5232: U.S.A.)					

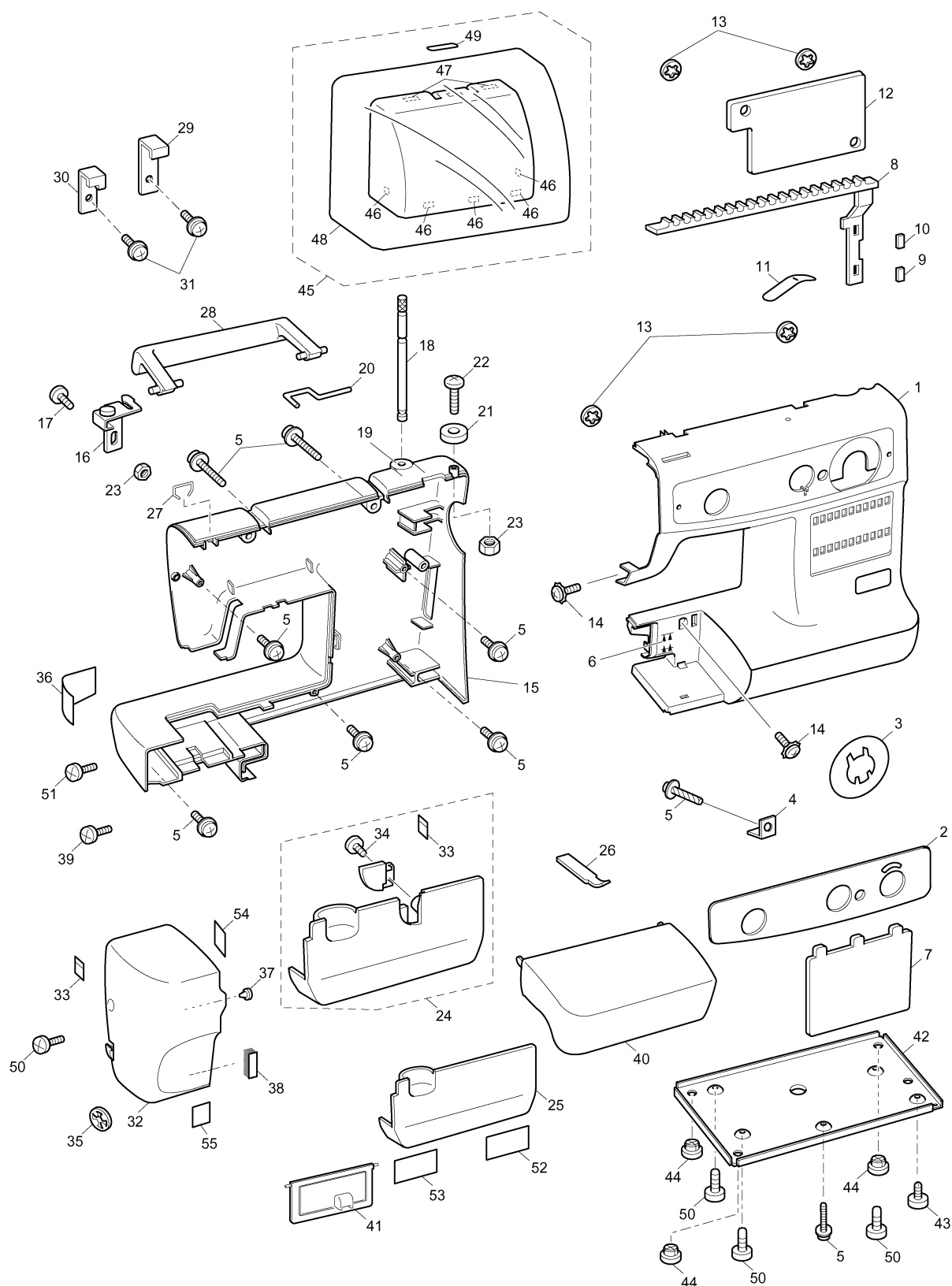
(1) PRINCIPAL PARTS (XL Series)



(1) PRINCIPAL PARTS (PX Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6356021	FRONT COVER (PX200, PX200NTC, PX200HC, PX220NTC, PX300, PX300HC, PX300NTC, PX330NTC)			XA6394023	PATTERN DECORATION PLATE (PX100: ARGENTINE, CHILE, MEXICO)	
	XA6393021	FRONT COVER (PX100, PX100HC, PX100NTC, PX110NTC, PX150)			XA6394025	PATTERN DECORATION PLATE (PX100NTC, PX110NTC, PX150)	
2	XA6357021	PANEL DECORATION PLATE (PX300)		8	XA6360021	PATTERN DISPLAY RACK	
	XA6357023	PANEL DECORATION PLATE (PX200, except PX200: U.S.A.)		9	XA6361021	DISPLAY PLATE	
	XA6357024	PANEL DECORATION PLATE (PX100)		10	XA6361022	DISPLAY PLATE	
	XA6357026	PANEL DECORATION PLATE (PX200: U.S.A.)		11	XA6362020	SPRING	
	XA6357031	PANEL DECORATION PLATE (PX100NTC)		12	XA6363021	DISPLAY REAR PLATE	
	XA6357032	PANEL DECORATION PLATE (PX200NTC)		13	146200021	RETAINING RING, CS4	050186
	XA6357033	PANEL DECORATION PLATE (PX300NTC)		14	053400806	SCREW,PAN (T WASHER) M4X8	
	XA6357034	PANEL DECORATION PLATE (PX330NTC)		15	XA5723121	REAR COVER	
	XA6357035	PANEL DECORATION PLATE (PX150)		16	XA6106021	THREAD GUIDE ASSY	040161
	XA6357036	PANEL DECORATION PLATE (PX110NTC)		17	0A5301006	SCREW,PAN (S/P WASHER) M3X10	
	XA6357037	PANEL DECORATION PLATE (PX220NTC)		18	188058121	SPOOL PIN	
				19	XA4441021	SPOOL PIN STAND	
3	XA6358021	F PATTERN INDICATOR PLATE		20	XA0628021	SPOOL PIN SPRING	
4	XA5732021	BOTTOM HOLD PLATE		21	X59864221	BOBBIN PRESSER	040152
5	XA3337022	TAPTITE CUP P M4X20		22	052301606	SCREW,PAN (S/P WASHER) M3X16	
6	XA6583021	DROP MARK		23	021300106	NUT, 1 M3	
7	XA6359021	PATTERN DECORATION PLATE (PX300)		24	XA5724021	HINGE DOOR ASSY	
	XA6359023	PATTERN DECORATION PLATE (PX300: ARGENTINE, CHILE, MEXICO)		25	XA5963021	HINGE DOOR	
	XA6359025	PATTERN DECORATION PLATE (PX300NTC, PX330NTC)		26	X53638121	SPRING	
	XA6392021	PATTERN DECORATION PLATE (PX200)		27	X53625121	UPPER COVER THREAD GUIDE	
	XA6392022	PATTERN DECORATION PLATE (PX200: U.S.A.)		28	XA5726121	HANDLE	
	XA6392023	PATTERN DECORATION PLATE (PX200: ARGENTINE, CHILE, MEXICO)		29	XA8476020	HANDLE HOLDER XR	
	XA6392025	PATTERN DECORATION PLATE (PX200NTC, PX220NTC)		30	XA8477020	HANDLE HOLDER XL	
	XA6394021	PATTERN DECORATION PLATE		31	XA3337022	TAPTITE, CUP P M4X20	
				32	XA6365121	FACE PLATE	
				33	X80321001	NT LOWER THREAD CUTTER (RPX100)	
					X80321021	NT LOWER THREAD CUTTER	
				34	136681021	TAPTITE, BIND B M3X8	
				35	138384021	RETAINING RING,CS5	
					138384051	RETAINING RING,CS5 (RPX100)	
				36	XA4468021	REAR COVER REFLECTOR	
				37	X51895021	FACE PLATE BUSH	
					X51895051	FACE PLATE BUSH (RPX100)	
				38	X52654001	PILE 19X6X6	
				39	060401416	SCREW, BIND M4X14	
				40	XA5730022	ACCESSORY TABLE	
				41	XA5731221	ACCESSORY TABLE COVER	
				42	XA4569020	BASE PLATE	
				43	XA4687021	ADJUSTING SCREW ASSY	
				44	XA1805021	BASE RUBBER A	

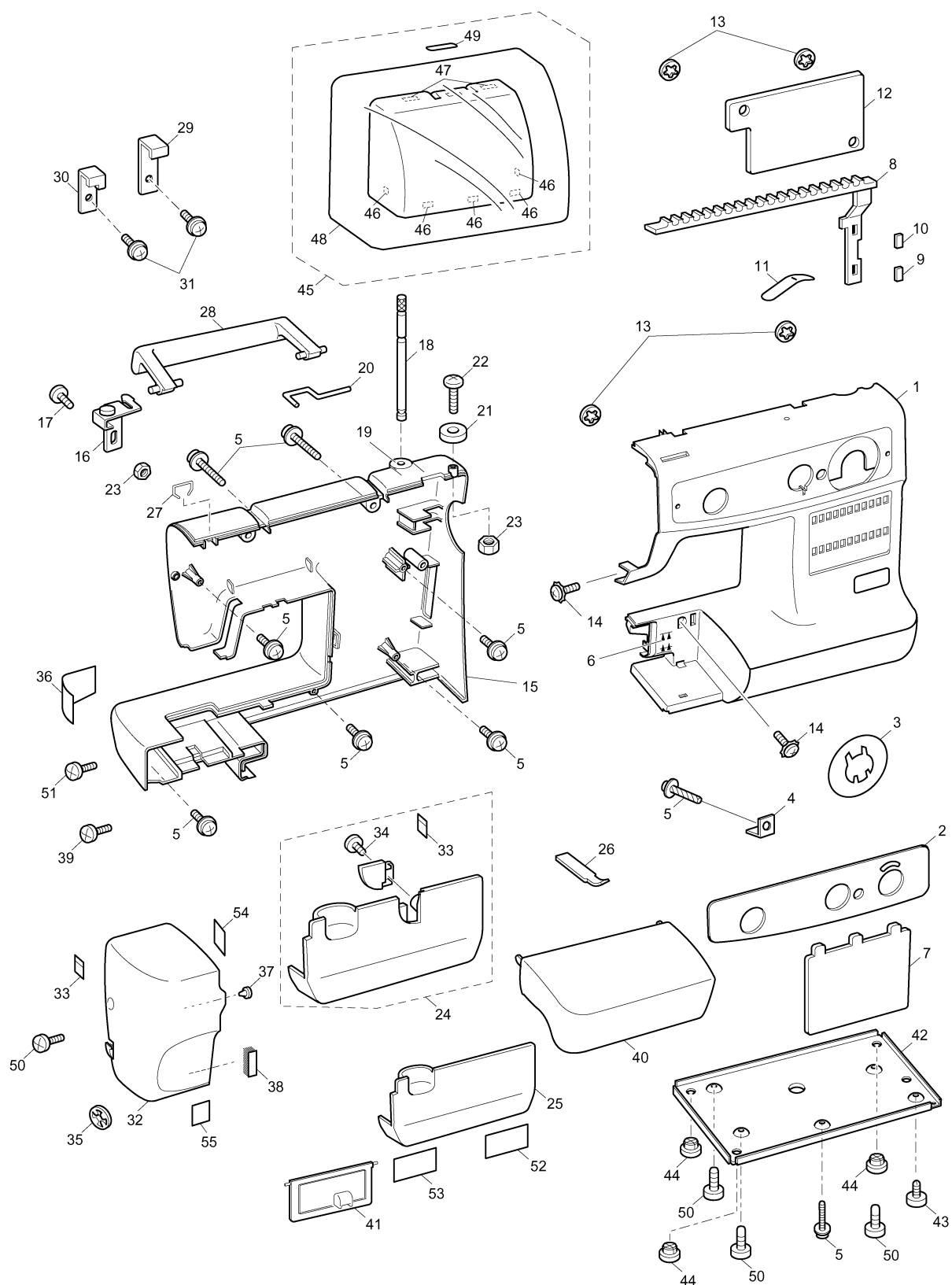
(1) PRINCIPAL PARTS (PX Series)



(1) PRINCIPAL PARTS (PX Series)

[illegible]

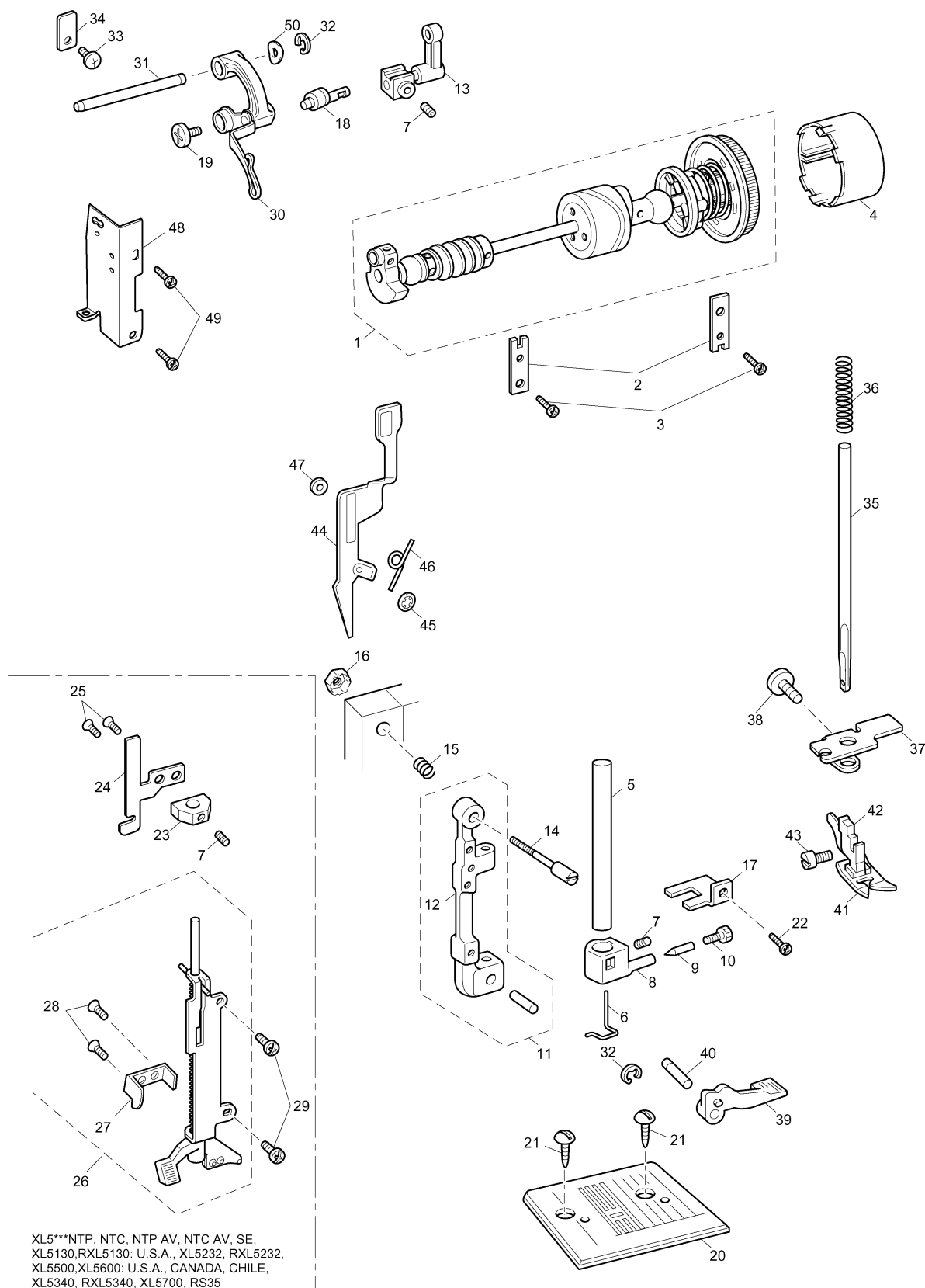
(1) PRINCIPAL PARTS (PX Series)



(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
UPPER SHAFT MECHANISM				PRESSER MECHANISM			
1	XE3696001	UPPER SHAFT SUPPLY ASSY	1000006160	35	XA2402050	PRESSER BAR	
2	X52478021	BUSHING PRESSER			XA2402020	PRESSER BAR (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500: U.S.A., CAN, CHILE), (XL5500SE), (XL5500NTC AV), (XL5600: U.S.A., CAN), (XL5600NTC AV), (XL5700**) (PS21)	
3	X57908021	TAPTITE, BIND S M4X10			128437020	PRESSER BAR (XL5010), (XL5011), (XL5011AV), (XL5012), (XL5020), (XL5021), (XL5012AV), (XL5022AV), (XL5021AV), (XL5030), (XL5031), (XL5031AV), (XL5032), (XL5032AV), (PX100), (PX200), (XL5050), (XL5060), (XL5070), (RS15), (RS25), (XL5500, XL5600: GER, U.K., FRA), (ML55), (ML65), (ML75)	040158
4	XA8378021	PULLEY		36	X55770021	PRESSER BAR SPRING	
	XA8378022	PULLEY (XL5050*, XL5060*, XL5070*, XL5500*, PS21, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)		37	XA3955121	PRESSER BAR BRACKET	
NEEDLE BAR MECHANISM				38	X52760021	SET SCREW, PAN M6X12	
5	XA2358121	NEEDLE BAR			X52760051	SET SCREW, PAN M6X12 (RXL5130, RXL5232, RXL5340, RPX100)	
6	XZ0005020	NEEDLE BAR THREAD GUIDE		39	XA2511121	PRESSER FOOT LIFTER	
7	012400432	SET SCREW, SOCKET (FT) M4X4		40	XA0977120	PRESSER FOOT LIFTER STUD	
8	XZ0001121	NEEDLE CLAMP		41	138135122	ZIGZAG PRESSER FOOT	
9	XA5718121	NEEDLE CLAMP PIN	040212		138135152	ZIGZAG PRESSER FOOT (RXL5130, RXL5232, RXL5340, RPX100)	
10	XZ0002021	NEEDLE CLAMP SCREW		42	138134021	PRESSER FOOT HOLDER	
11	XA8379021	NEEDLE BAR SUPPORTER ASSY			138134051	PRESSER FOOT HOLDER (RXL5130, RXL5232, RXL5340, RPX100)	
12	XA3952220	NEEDLE BAR SUPPORTER		43	132730122	TIGHTENING SCREW 3.57	
13	XA1289121	NEEDLE BAR CRANK ROD ASSY		44	XA5796021	TENSION RELEASER C	
14	XA3477021	NEEDLE BAR SUPPORTER STUD		45	120454021	RETAINING RING, CS3	
15	X54369021	SPRING			120454051	RETAINING RING, CS3 (RXL5130, RXL5232, RXL5340, RPX100)	
16	X56851021	LOCK NUT		46	XA5797021	SPRING	
17	XA8380021	NEEDLE BAR SUPPORTER GUIDE		47	025030236	WASHER, PLAIN M3	
18	X59115321	NEEDLE BAR CRANK	1000001816	48	XA5737021	BH LEVER SET PLATE	
19	132051022	SCREW, FLAT SM3.57-40X7 L		49	X57908021	TAPTITE, BIND S M4X10	
20	XA3954021	ZIGZAG NEEDLE PLATE					
21	X50487051	SCREW M4					
22	X57908051	TAPTITE, BIND S M4X10 (XL5***NTP, NTC, NTP AV, NTC AV, SE, XL5130, RXL5130: U.S.A., XL5232, RXL5232, XL5500, XL5600: U.S.A., CAN, CHI, XL5340, RXL5340, XL5700, RS35, ML55, 65, 75, PS21)					
23	XA2367020	NEEDLE THREADER SET COLLAR		50	XA1866021	WASHER, SPRING	060111
24	XA0430021	NEEDLE THREADER SET PLATE					
25	004260405	SCREW, FLAT M2.6X4					
26	XA5535021	NEEDLE THREADER SUPPORTER ASSY					
27	XA0445251	THREADER HOOK ASSEMBLY	060001				
28	037200516	TAPPING SCREW, PAN V M2X5	040207				
29	060400616	SCREW, BIND M4X6					
THREAD TENSION MECHANISM							
30	XA4747021	THREAD TAKE-UP LEVER ASSY					
31	XA4585021	THREAD TAKE-UP LEVER SHAFT					
32	048050343	RETAINING RING, E5	1000001451				
33	X57913021	TAPTITE, BIND S M4X16					
34	X50532021	PRESSER PLATE					

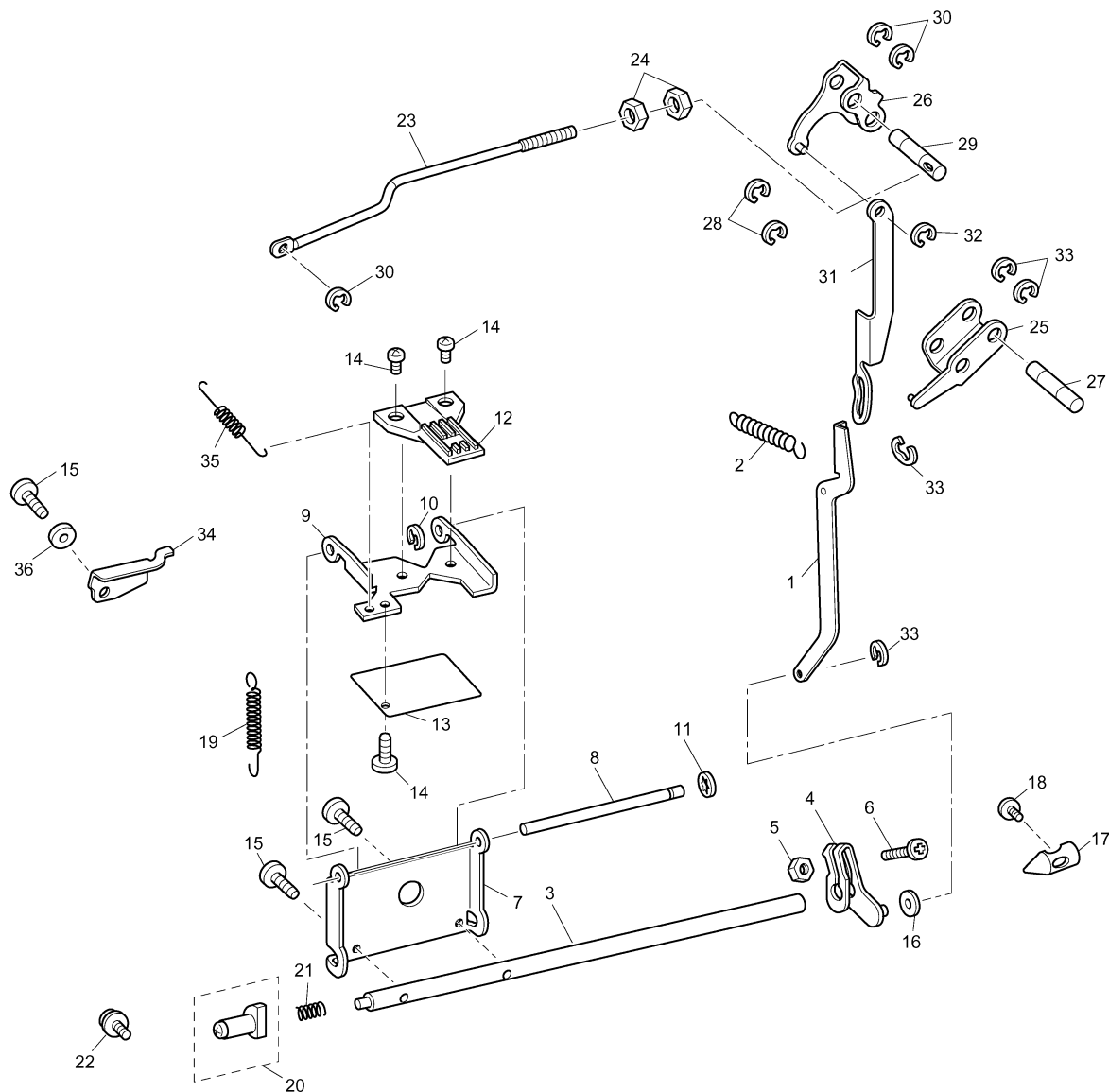
(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM



(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
HORIZONTAL FEED MECHANISM				VERTICAL FEED MECHANISM			
1	XA0978021	FEED CONNECTING ROD ASSY		37	XA3480021	VERTICAL FEED ARM (XL501*), (XL5050*), (XL502*), (XL5060*), (XL503*), (XL5070*), (XL5130), (RXL5130), (XL5232), (RXL5232), (XL5340), (RXL5340), (XL5500, XL5700: U.S.A., CAN, CHILE), (XL5300), (XL5600: U.S.A., CAN), (ML55), (ML65), (ML75), (PS21)	
2	XA0980021	SPRING		38	XA3481021	VERTICAL FEED ADJUSTER	
3	XA3958020	HORIZONTAL FEED SHAFT		39	XA1504021	VERTICAL FEED SHAFT ARM (XL5500, XL5600, XL5700: GER, U.K., FRA, SWI) (XL5500SE), (XL5500NTC AV), (XL5700SE) (XL5600NTC AV), (XL5700NTC AV), (RS15), (RS25), (RS35), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (RPX100), (PX150), (PX200), (PX200HC), (PX200NTC), (PX220NTC) (PX300), (PX300HC), (PX300NTC), (PX330NTC)	1000003701
4	XA0983121	HORIZONTAL FEED ARM ASSY		40	XA1660021	VERTICAL ADJUSTING	
5	021400205	NUT, 2 M4		41	X50559020	ZIGZAG ADJUSTING NUT	
6	060401416	SCREW, BIND M4X14			X50559050	ZIGZAG ADJUSTING NUT (RXL5130, RXL5232, RXL5340)	
7	XA0987021	HORIZONTAL FEED PLATE		42	062300806	SCREW, PAN M3X8	
8	XA0988021	FEED STAND SHAFT		43	060400516	SCREW, BIND M4X5	
9	XA3960021	FEED STAND		44	XA0995121	VERTICAL FEED SHAFT	
10	048030343	RETAINING RING, E3	1000001451	45	048060343	RETAINING RING, E6	1000001451
11	146200021	RETAINING RING, CS4	050186	46	048030343	RETAINING RING, E3	1000001451
12	XA4430021	FEED DOG		47	XA1659021	NOTCH SPRING	
13	XA3474021	DUST PROTECT PLATE		48	X57908021	TAPTITE, BIND S M4X10	
14	060300416	SCREW, BIND M3X4		49	XA2338021	DROP STOPPER	
15	060400816	SCREW, BIND M4X8		50	XC7568051	SCREW, PAN (S/P WASHER) M4X14	1000000866
16	X53330020	WASHER		51	XA1505021	DROP LEVER	
17	XA1082021	TAPER POINT STUD R (XL5050*, XL5060*, XL5070*, XL5500*, PS21, XL5600*, XL5700*, RS15, 25, 35, ML55, 65, 75)			XA1505051	DROP LEVER (RPX100), (XL5700: GER, U.K., FRA), (RS35)	
	XA1082051	TAPER POINT STUD R					
18	XZ0074021	TAPTITE, CUP S4X16					
19	XA0991021	SPRING					
20	X55472021	TAPER POINT STUD L ASSY					
21	X56613021	SPRING					
22	XA0649021	TAPTITE, CUP S4X14					
23	XA3962021	SS CONNECTING ROD					
24	X56960021	NUT 4					
25	XA3082121	SS CHANGE LEVER SUB ASSY					
26	XA3085021	SS FEED LEVER ASSY					
27	XA3087021	SS FEED LEVER SHAFT					
28	048050343	RETAINING RING, E5	1000001451				
29	XA3080121	SS ADJUSTING SHAFT					
30	048040343	RETAINING RING, E4	1000001451				
31	XA3088021	SS FEED ROD					
32	048030343	RETAINING RING, E3	1000001451				
33	048050343	RETAINING RING, E5	1000001451				
34	XA4042120	FEED STAND SUPPORT					
35	XA4692021	SPRING					
36	025040133	WASHER, PLAIN S4					

(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM



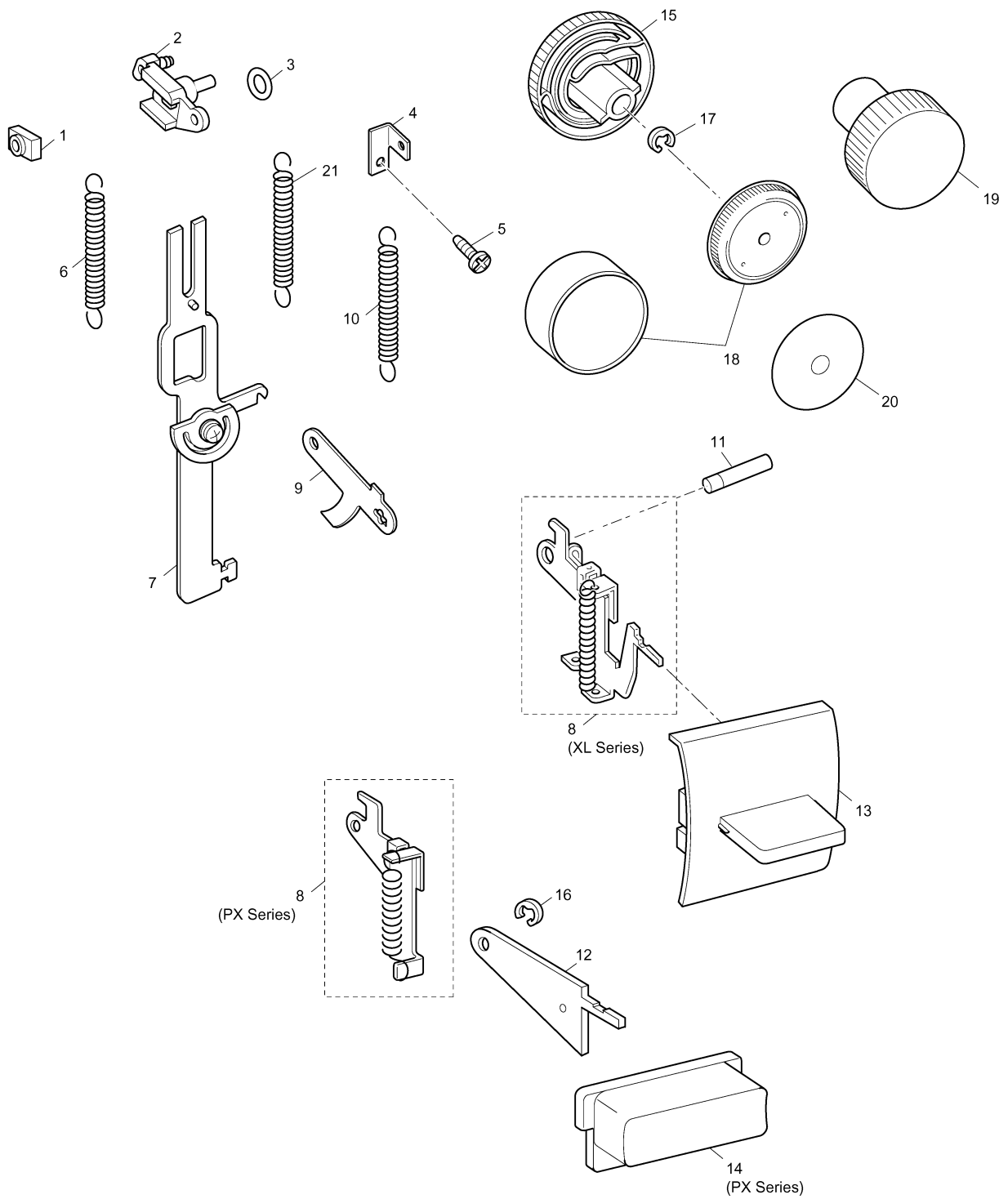
XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*,
XL5130, RXL5130, XL5500(U.S.A., CAN, CHILE),
XL5232, RXL5232, XL5600(U.S.A., CAN), XL5340,
XL5300, RXL5340, XL5700(U.S.A., CAN, CHILE)

XL5500(GER, U.K., FRA),
XL5500SE, XL5500NTC AV,
XL5600(GER, U.K., FRA),
XL5600NTC AV,
XL5700(GER, U.K., FRA)
XL5700NTC AV, RS15, RS25, RS35,
PX100, PX100HC, PX100NTC, RPX100,
PX110NTC, PX150, PX200, PX200HC, PX200NTC, PX220NTC,
PX300, PX300HC, PX300NTC, PX330NTC

(4) FEED ADJUSTMENT MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA0030021	FEED SQUARE BLOCK			XA5735024	DIAL SHEET (XL5020, XL5020NTP, XL5232, RXL5232)	
2	XA3089051	FEED REGULATOR ASSY			XA5735025	DIAL SHEET (XL5010, XL5010NTP, XL5130, RXL5130)	
	XA3089021	FEED REGULATOR ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700SE, XL5700NTP AV, RS35, ML55, 65, 75, PS21)			XA5735028	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)	
3	X53330020	WASHER			XA5735029	DIAL SHEET (XL5021, XL5021AV, XL5021NTP, XL5021NTC)	
4	XA4534021	STOP PLATE L			XA5735030	DIAL SHEET (XL5031, XL5031AV, XL5031NTP, XL5031NTC)	
5	X57913021	TAPTITE, BIND S M4X16			XA5735032	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)	
6	XA0998021	SPRING			XA5735033	DIAL SHEET (XL5032, XL5032AV, XL5032NTP, XL5032NTP AV)	
7	XA3092021	FEED REGULATOR PLATE ASSY			XA5735034	DIAL SHEET (XL5022AV, XL5022NTP, XL5022NTP AV)	
8	XA4343021	REVERSE SEWING LEVER ASSY			XC7370021	DIAL SHEET (XL5500, XL5500NTP AV)	
	XA6366021	REVERSE SEWING LEVER (PX Series)			XC7370023	DIAL SHEET (XL5600, XL5600NTP AV)	
9	XA4532121	REVERSE SEWING LEVER PLATE A			XC7370025	DIAL SHEET (XL5700, XL5700NTP AV)	
10	XA4675021	SPRING			XC7370029	DIAL SHEET (XL5050, XL5050NTP)	
11	XA1004120	REVERSE SEWING SHAFT			XC7370028	DIAL SHEET (XL5060, XL5060NTP)	
12	XA6582021	REVERSE BUTTON HOLDER			XC7370030	DIAL SHEET (XL5070, XL5070NTP)	
13	XA5733021	FEED REGULATING LEVER KNOB			XC7370031	DIAL SHEET (XL5500SE)	
	XC7338021	FEED REGULATING LEVER KNOB (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700SE, XL5700NTP AV, RS35, ML55, 65, 75, PS21)			XC7370034	DIAL SHEET (RS-15)	
14	XA6369021	REVERSE SEWING BUTTON (PX Series)			XC7370036	DIAL SHEET (RS-25)	
15	XA6015021	FEED REGULATOR CAM			XC7370038	DIAL SHEET (RS-35)	
16	048040343	RETAINING RING, E4	1000001451		XC7370051	DIAL SHEET (ML55)	ADD
17	048050343	RETAINING RING, E5	1000001451		XC7370052	DIAL SHEET (ML65)	ADD
18	XA5734021	MANUAL DIAL			XC7370053	DIAL SHEET (ML75)	ADD
	XC7339121	MANUAL DIAL (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700SE, XL5700NTP AV, RS35, ML55, 65, 75, PS21)			XC7370040	DIAL SHEET (XL5700SE, PS21)	ADD
19	XA6370021	FEED DIAL (PX Series)		21	XA3099021	SPRING	
	XA6370022	FEED DIAL (PX300NTP)					
	XA6370023	FEED DIAL (PX100NTP)					
	XA6370024	FEED DIAL (PX200NTP)					
20	XA5735021	DIAL SHEET (XL5340, RXL5340, XL5300, XL5030, XL5030NTP)					

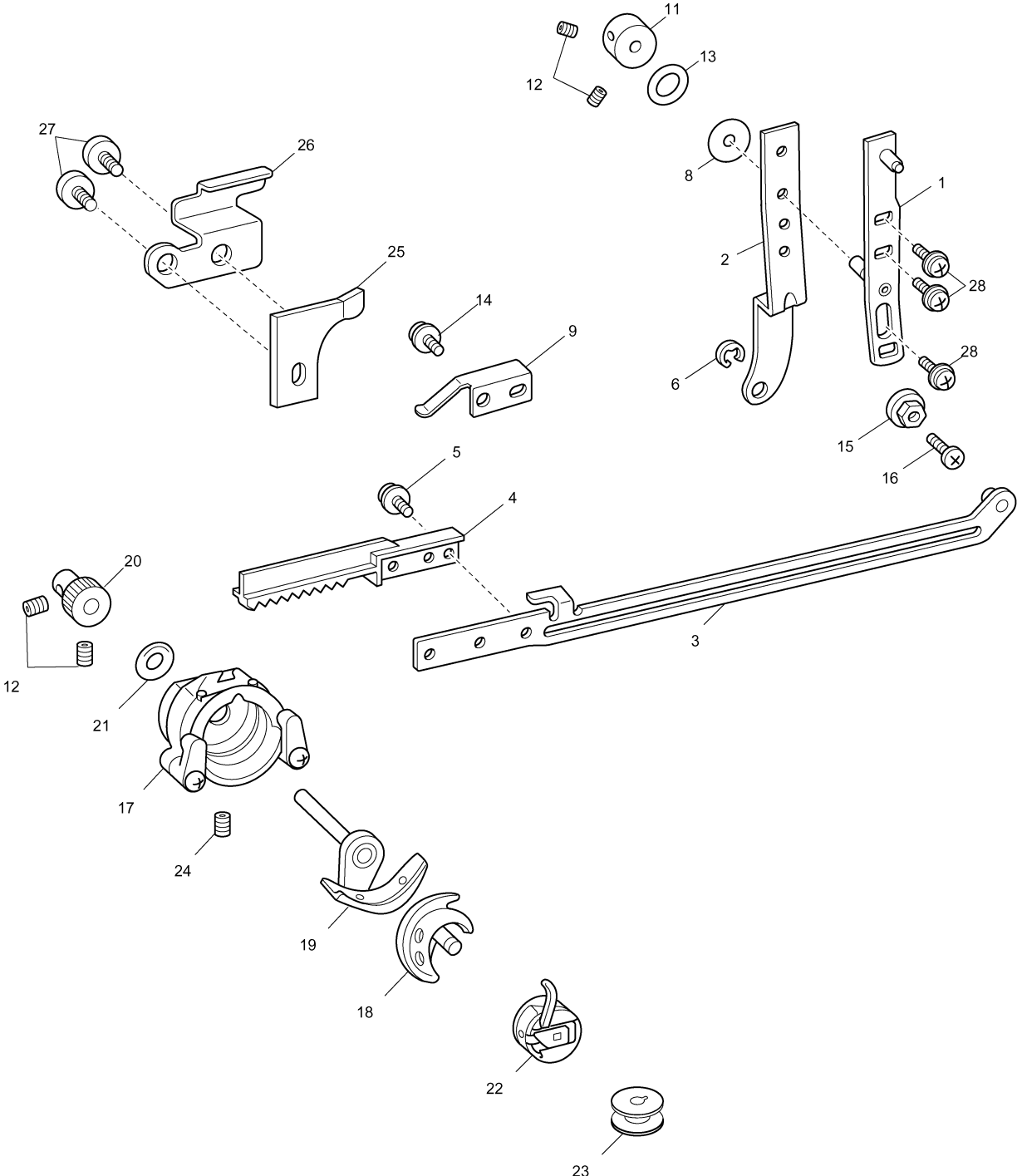
(4) FEED ADJUSTMENT MECHANISM



(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM

[illegible]

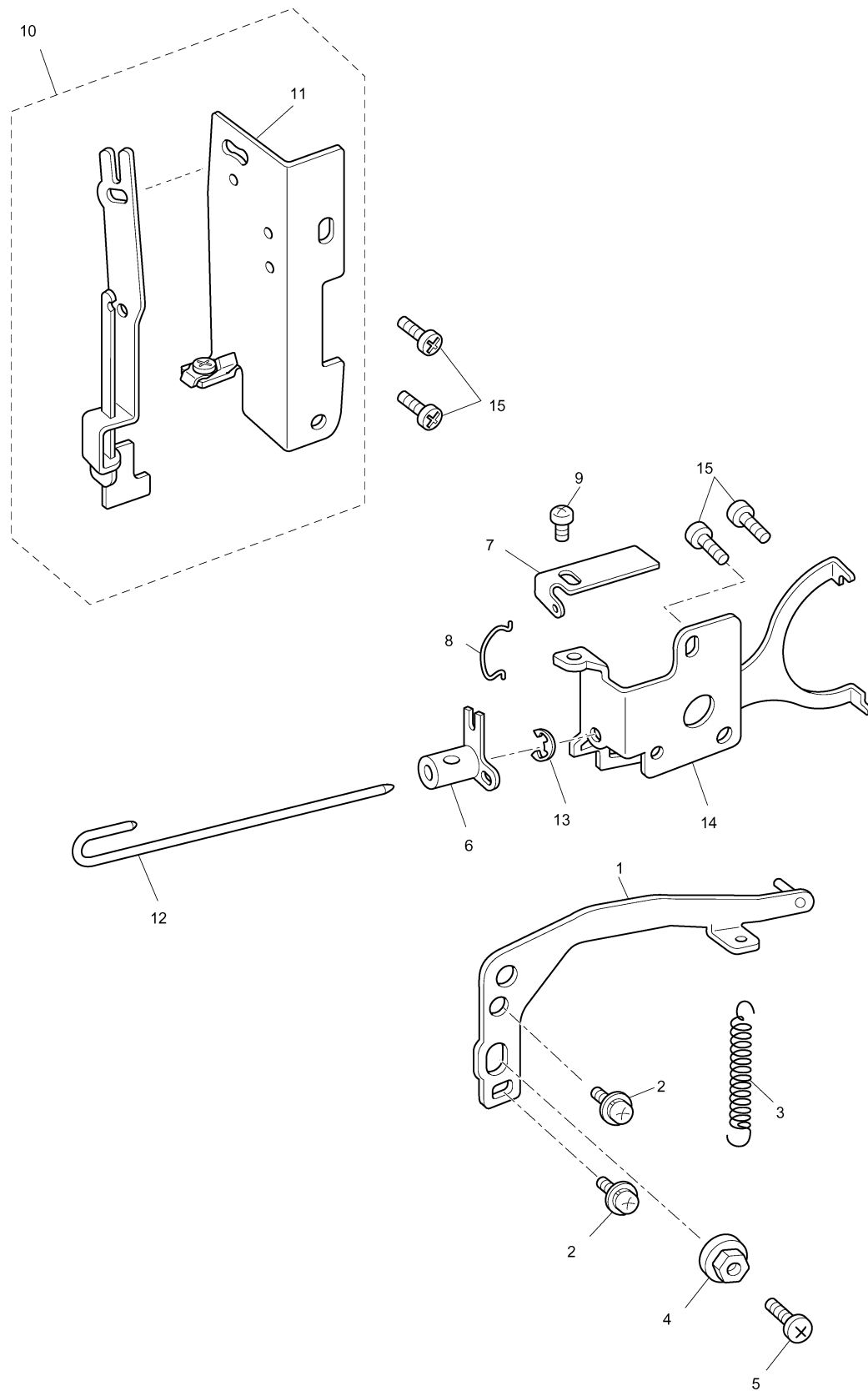
(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM



(6) ZIGZAG / BH MECHANISM

No.	CODE.	NAME	REMARKS
ZIGZAG MECHANISM			
1	XA4466021	Z CONNECTING ROD (XL501*, XL5050*, XL502*, XL5060*, XL503* XL5070*, ML55, 65, 75)	
	XA3971021	Z CONNECTING ROD (XL5130, XL5500*, XL5600*, XL5700*, XL5232 XL5340, XL5300, RS15, RS25, RS35, PX100* PX110NTC, RPX100, PX200*, PX220NTC, PX300*, PX330NTC, PS21)	
	XA3971051	Z CONNECTING ROD (RXL5130, RXL5232, RXL5340, RPX100)	
2	XA8474021	UPSET 4X12DB	
	XA8474051	UPSET 4X12DB (RXL5130, RXL5232, RXL5340, RPX100)	
3	XZ0024021	ZIGZAG CONNECTING ROD SPRING	
	XA3143021	ZIGZAG CONNECTING ROD SPRING (XL5130, XL5232, RXL5130, RXL5232, XL5300, XL5340, RXL5340, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35, PX100*, PX110NTC, RPX100, PX200*, PS21, PX220NTC, PX300*, PX330NTC, XL5700SE)	
4	X50559020	ZIGZAG ADJUSTING NUT	
	X50559050	ZIGZAG ADJUSTING NUT (RXL5130, RXL5232, RXL5340, RPX100)	
5	062301006	SCREW, PAN M3X10	
BH MECHANISM			
(XL502*, 5060*, XL503*, XL5070*, XL5232 RXL5322, XL5600*, XL5340, RXL5340, XL5300, XL5700*, RS15, RS25, RS35, PX200*, PS21, PX220NTC, PX300*, PX330NTC, ML55, 65, 75)			
6	XZ0021021	BH CHANGE ARM ASSY	
7	XA3972021	BH NOTCH SPRING	
8	136997021	BH SPRING	
9	060400816	SCREW, BIND M4X8	
10	XA5812021	BH LEVER SET PLATE ASSY	
11	XA3975151	BH LEVER HOLDER ASSEMBLY	
12	XA3978021	BH CHANGE SHAFT	
13	048025343	RETAINING RING, E2.5	1000001451
14	XA3979021	BH HOLDER ASSY	
15	X57908021	TAPTITE, BIND S M4X10	

(6) ZIGZAG / BH MECHANISM



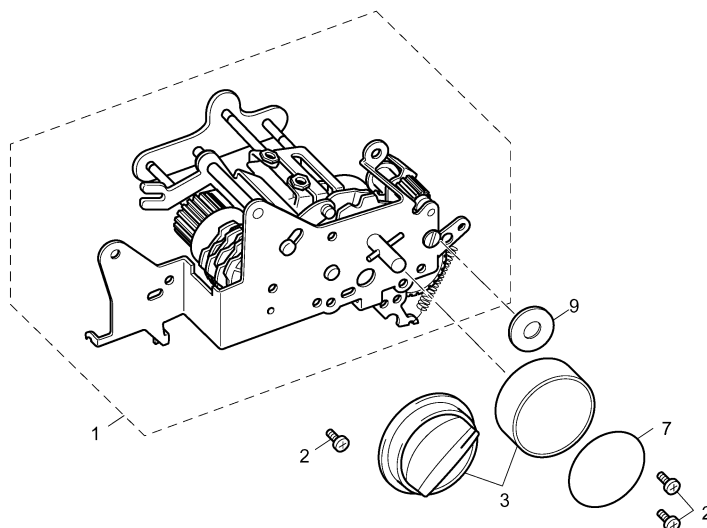
(7) PATTERN SELECTION MECHANISM

without BH CONNECTING LINK ASSY

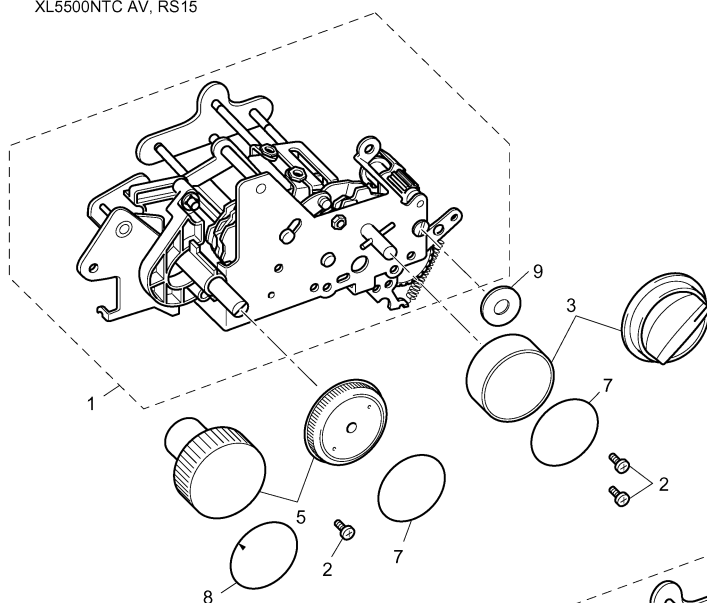
No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6004021	PATTERN SELECTING UNIT ASSY (XL5130, RXL5130)		9	XA4685021	BH KNOB SPACER	
	XA6013021	PATTERN SELECTING UNIT ASSY (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5050, XL5050NTC, ML55)			XA4685051	BH KNOB SPACER (PX100, PX100HC, PX100NTC, RPX100, PX110NTC)	
	XC7341021	PATTERN SELECTING UNIT ASSY (XL5500, XL5500SE, XL5500NTC AV, RS15)			XC7433021	BH KNOB SPACER (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15)	
	XA9837021	PATTERN SELECTING UNIT ASSY (PX100, PX100NTC, PX100HC, PX150, PX110NTC, RPX100)					
2	X57908021	TAPTITE, BIND S M4X10					
	X57908051	TAPTITE, BIND S M4X10 (XL5050, XL5050NTC, ML55)					
3	XA5736021	PATTERN SELECTION DIAL					
	XA6371021	PATTERN SELECTION DIAL (PX100, PX100HC, RPX100, PX110NTC)					
	XA6371023	PATTERN SELECTION DIAL (PX100NTC)					
	XC7343021	PATTERN SELECTION DIAL (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15, ML55)					
4	XA6372021	PATTERN DECORATION GEAR 1 (PX100, PX100HC, PX100NTC, PX110NTC. RPX100)					
5	XA5734021	MANUAL DIAL (XL5130, RXL5130)					
	XC7339121	MANUAL DIAL (XL5500, XL5500SE, XL5500NTC AV, RS15)					
6	XA6373021	ZIGZAG DIAL (PX100, PX100NTC, PX110NTC, RPX100)					
	XA6373023	ZIGZAG DIAL (PX100NTC)					
7	XA6003025	DIAL SHEET (XL5010, XL5010NTP)					
	XA6003030	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)					
	XA6003034	DIAL SHEET (XL5130, RXL5130)					
	XA6003037	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)					
	XC7370032	DIAL SHEET (XL5500, XL5500SE, XL5500NTC AV)					
	XC7370035	DIAL SHEET (RS-15)					
8	XA5735022	DIAL SHEET (XL5130, RXL5130)					

(7) PATTERN SELECTION MECHANISM without BH CONNECTING LINK ASSY

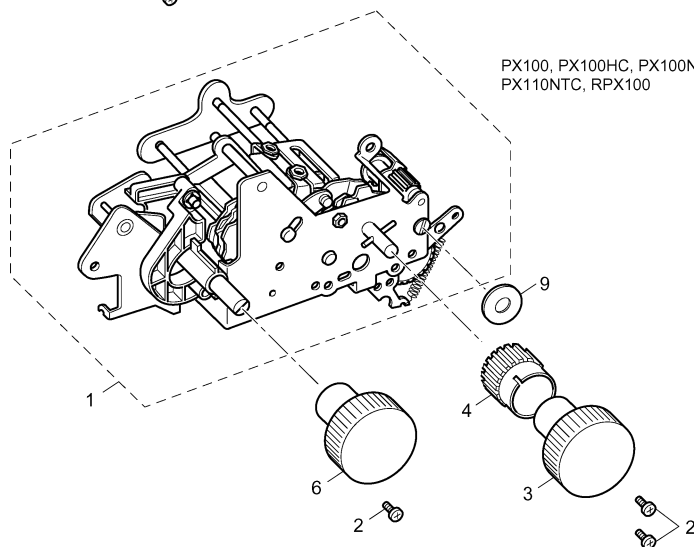
XL5010, XL5010NTP, XL5011, XL5011AV,
XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP,
XL5012NTP AV, XL5050, XL5050NTC



XL5130, RXL5130, XL5500, XL5500SE,
XL5500NTC AV, RS15



PX100, PX100HC, PX100NTC,
PX110NTC, RPX100



(7) PATTERN SELECTION MECHANISM

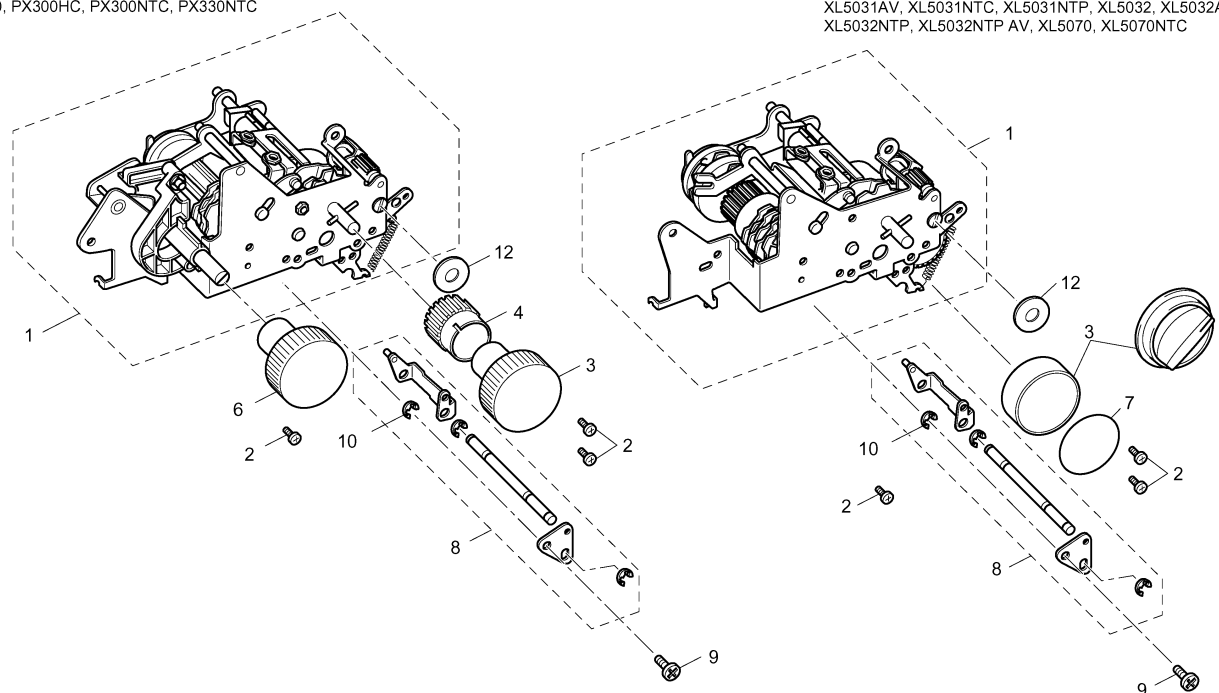
with BH CONNECTING LINK ASSY

[illegible]

(7) PATTERN SELECTION MECHANISM with BH CONNECTING LINK ASSY

PX200, PX200HC, PX200NTC, PX220NTC
PX300, PX300HC, PX300NTC, PX330NTC

XL5020, XL5020NTP, XL5021, XL5021AV, XL5021NTC,
XL5021NTP, XL5022AV, XL5022NTP, XL5022NTP AV,
XL5060, XL5060NTC, XL5030, XL5030NTP, XL5031,
XL5031AV, XL5031NTC, XL5031NTP, XL5032, XL5032AV,
XL5032NTP, XL5032NTP AV, XL5070, XL5070NTC



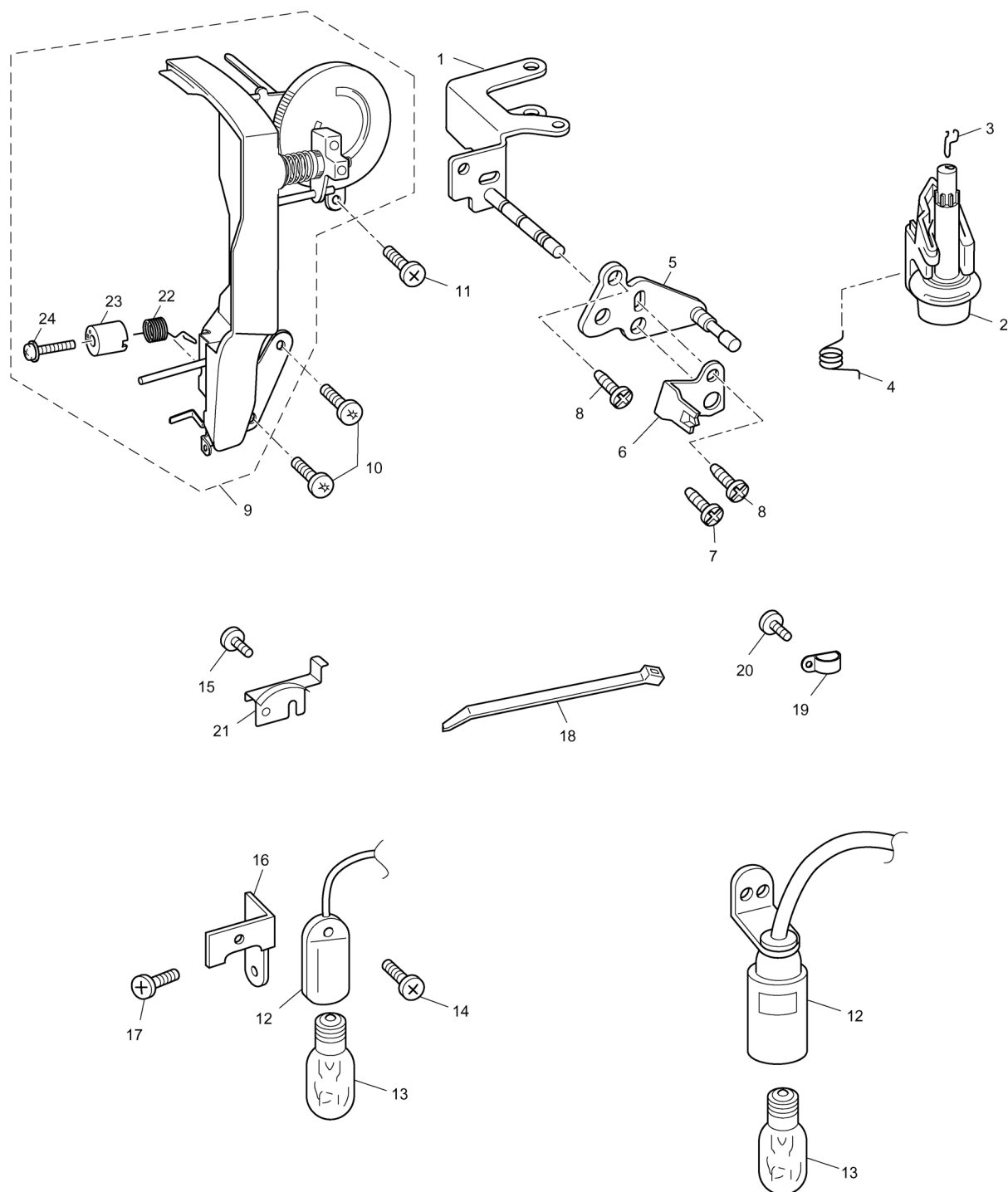
XL5232, RXL5232
XL5300, XL5340, RXL5340)

XL5600, XL5600NTC AV, RS25,
XL5700, XL5700NTC AV, RS35

(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM

[illegible]

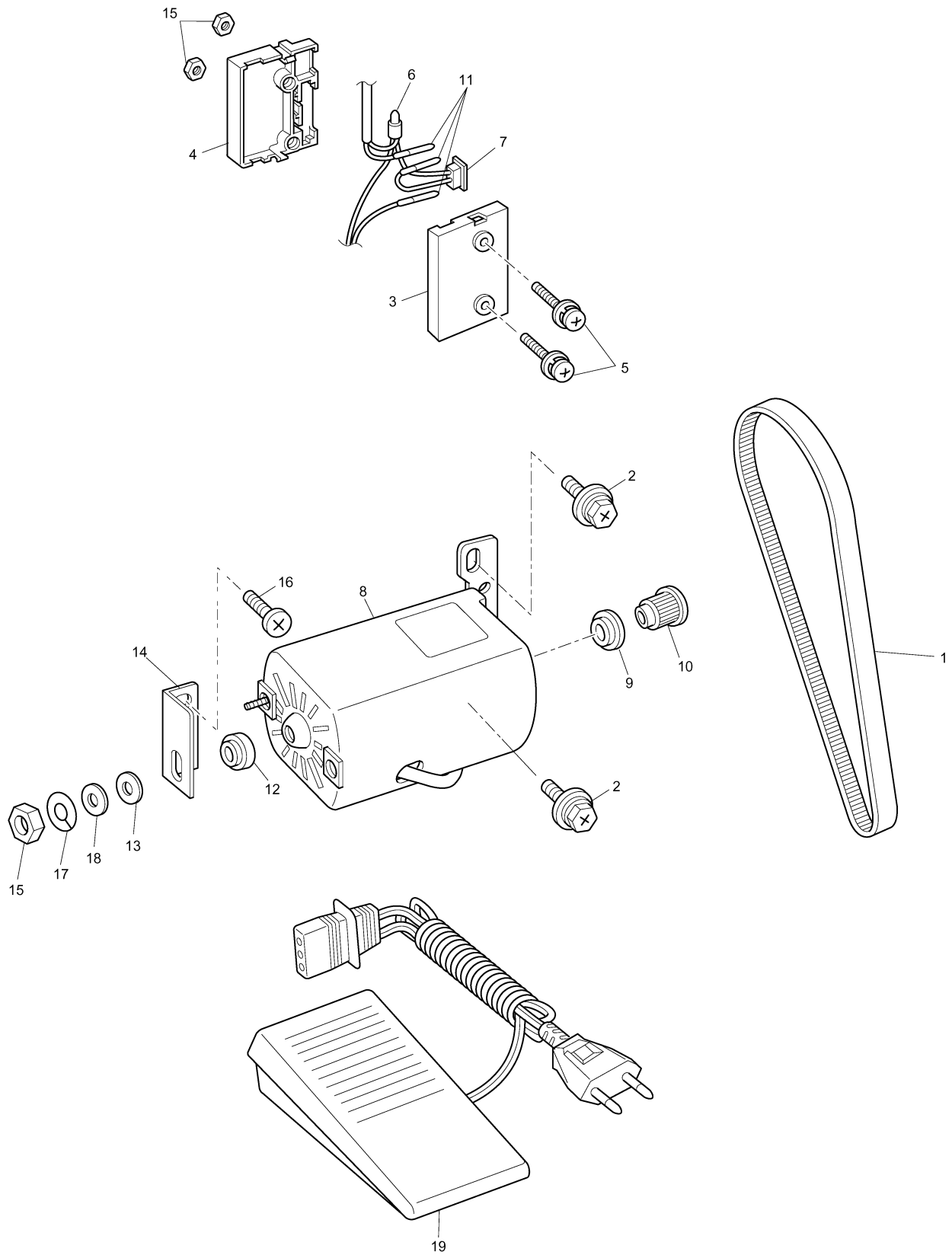
(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA1196021	T BELT B163XXL4.8			XC7436121	MOTOR : NS-70 FDM230V (230V) (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500, XL5600, XL5700: GER, U.K., FRA, SWI), (XL5500SE), (XL5500NTC AV), (XL5700SE), (XL5600NTC AV), (XL5700 NTC AV), (RS15), (RS25), (RS35), (ML55), (ML65), (ML75)	1000003701
2	XA3004021	BOLT.(S/P WASHER) M5X12		9	XA1265120	MOTOR T-PULLEY A	
	XA3004051	BOLT.(S/P WASHER) M5X12 (RXL5130), (RXL5232), (RXL5340), (XL5600: GER, U.K., FRA), (XL5600NTC AV) (RS25), (RPX100)		10	XC7355021	MOTOR T-PULLEY B	050090
3	XA8786021	3P SOCKET BODY		11	138598021	SOCKET PIN	
4	XA8787021	3P SOCKET COVER			138598051	SOCKET PIN (RXL5130, RXL5232, RXL5340, RPX100)	
5	052403006	SCREW, PAN (S/P WASHER) M4X30		12	XC2138020	SPACER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
6	214808020	CONNECTOR:#3		13	XC2139020	WASHER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	214808050	CONNECTOR:#3 (RXL5130, RXL5232, RXL5340, RPX100)		14	XC2137120	MOTOR SUPPORTER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
7	XA1073021	PW SWITCH ASSY		15	021400205	NUT, 2 M4	
	XA1070021	PW SWITCH ASSY (XL5130), (XL5232), (XL5340), (RXL5130, RXL5232: U.S.A.), (PS21), (PX100, PX200, PX300: U.S.A., MEXICO) (XL5500, XL5600, XL5700: U.S.A., CAN)		16	X57908021	TAPTITE, BIND S M4X10 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1073051	PW SWITCH ASSY (RXL5130, RXL5232: SINGAPORE) (RXL5340), (RPX100)					
8	XC7354121	MOTOR : HFA-07150 FDM (120V) (XL5130), (XL5500, XL5600, XL5700: CAN), (XL5232), (XL5340), (PS21), (PX100, PX200, PX300: U.S.A., MEXICO) (XL5500, XL5600, XL5700: U.S.A.) (RXL5130, RXL5232: U.S.A.)	060085				
	XC7599221	MOTOR : NS-70 FDM220V (220V) (XL5300), (XL5050, 5060, 5070: HKG) (PX100: ARG, CHILE, CHINA), (PX200: ARG, CHILE, CHINA, IRAQ), (PX300: ARG, CHILE, CHINA, IRAQ), (PX100HC, PX200HC, PX300HC: CHILE) (XL5500, XL5700: CHILE)	060085				
	XA1430121	MOTOR : MM-251-52 (230V)					
	XA1430151	MOTOR : MM-251-52 (230V) (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XA1431121	MOTOR : MM-251-53 (240V) (PX300: NEW ZEALAND)					
	XD0851021	MOTOR : NS-70 FDM220V/60HZ (XL5010, XL5020: KOREA), (PX100, PX200, PX300: KOREA)	060085				

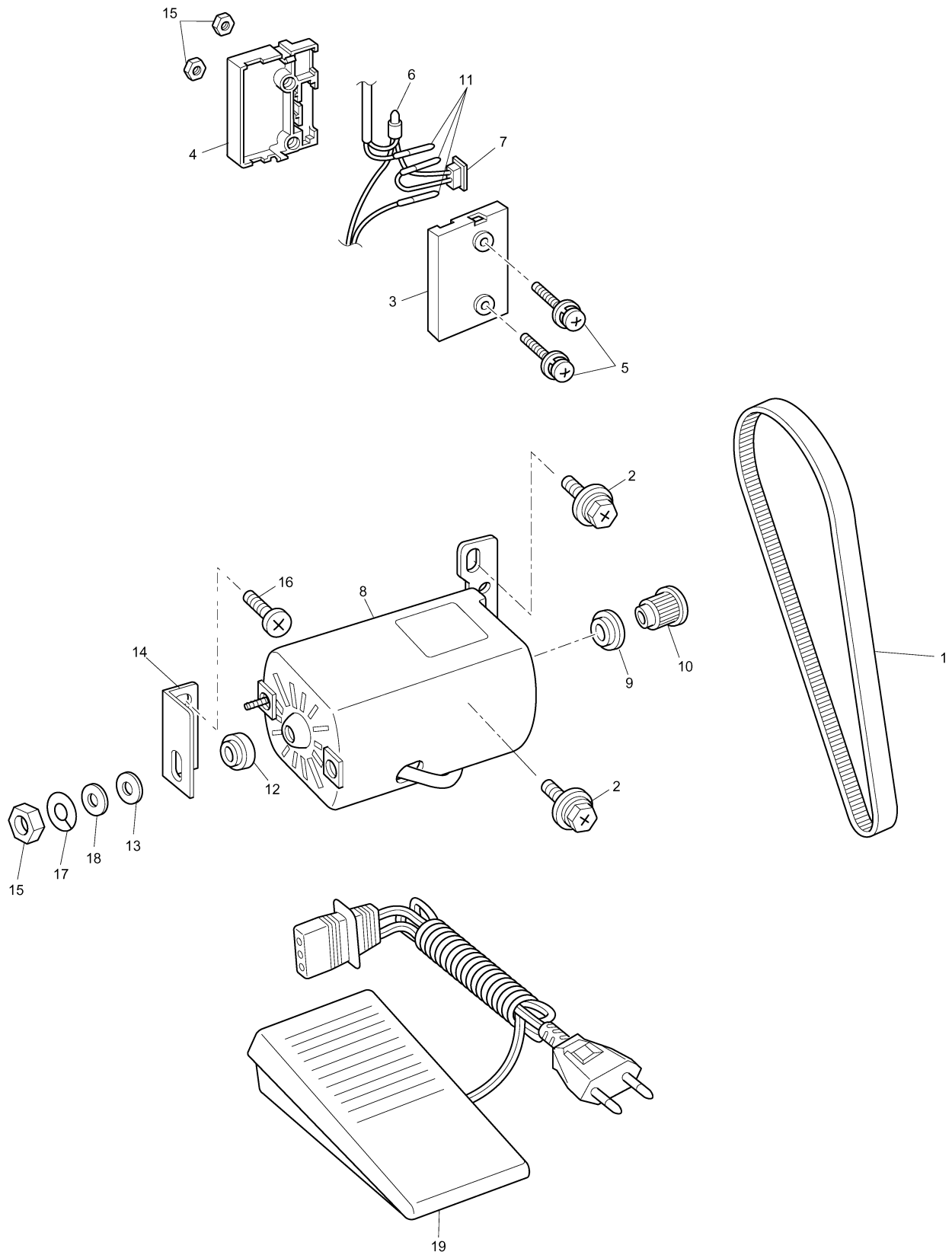
(9) MOTOR UNIT



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
17	028040242	WASHER, SPRING 2-4 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XC7438321	FOOT CONTROLLER:KD-2902 (XL5050: GER, FRA, ITA, SWI, RUS, SING) (XL5060: GER, FRA, ITA, RUS, SING) (XL5070: GER, FRA, SWI, RUS, SING) (XL5500, XL5700: CHILE, GER, FRA, SWI) (XL5500SE: GER), (XL5600: GER, FRA), (RS15, 25, 35), (ML55, 65, 75)	1000003701
18	102707023	WASHER (XL5130), (XL5232), (XL5340), (PS21), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XE3414001	FOOT CONTROLLER:KD-1902 BRZ (BRA)	1000004053
	102707053	WASHER (RXL5130, RXL5232: U.S.A.)					
19	XA6400151	FOOT CONTROLLER : FC-307-51 (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XC7456321	FOOT CONTROLLER : KD-2902UK (XL5010, XL5020, XL5030, PX100, PX200, PX300: IRELAND, U.K.), (XL5011), (XL5012AV), (XL5010NTP), (XL5011NTC), (XL5012NTP), (XL5012NTP AV), (XL5021), (XL5021AV), (XL5020NTP), (XL5021NTC), (XL5022NTP), (XL5022NTP AV), (XL5031), (XL5031AV), (XL5030NTP), (XL5031NTC), (XL5032NTP), (XL5032NTP AV), (PX100NTC), (PX110NTC), (PX200NTC), (PX220NTC), (PX300NTC), (PX330NTC), (XL5500SE: U.K.) (XL5050, XL5060, XL5070, XL5500, XL5600, XL5700: U.K.), (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV), (5700SE)	050086				
	XA6414121	FOOT CONTROLLER : FC-307-59 (PX300: NEW ZEALAND)					
	XA6422321	FOOT CONTROLLER : FC-307-63	050032				
	XD0852021	FOOT CONTROLLER : KD-2902KOREA (XL5010, XL5020, PX100, PX200, PX300: KOREA)	060085				
	XA6430121	FOOT CONTROLLER : FC-307-67 (PX100, PX200, PX300: CHINA)					
	XC0878121	FOOT CONTROLLER : FC-307-69 (PX100, PX200, PX300: ARGENTINE)					
	XC7359021	FOOT CONTROLLER : KD-1902 (XL5130), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO) (RXL5130, RXL5232: U.S.A.), (PS21)	060049				

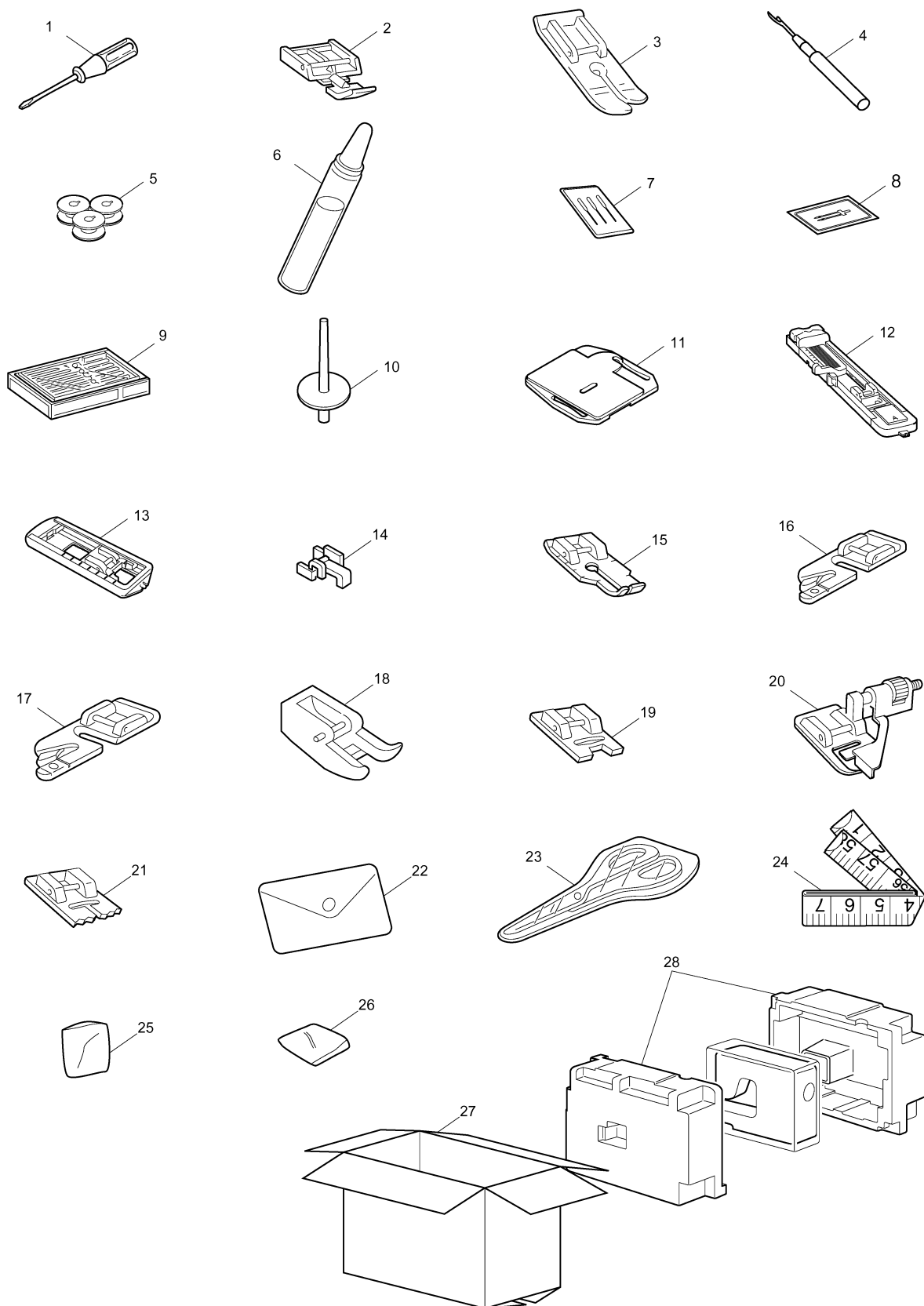
(9) MOTOR UNIT



(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
ATTACHMENTS				9	X58358021	Z NEEDLE ASSY (XL5012AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5232: CANADA)	
1	X55467021	SCREW DRIVER			X58358051	Z NEEDLE ASSY (XL5500, XL5600: CANADA), (XL5600NTP AV), (XL5700NTP AV)	
	X55467051	SCREW DRIVER (RXL5130, RXL5232, RXL5340, RPX100)		10	130920021	EXTRA SPOOL PIN	
2	X59370021	ZIPPER FOOT			130920051	EXTRA SPOOL PIN (RXL5130, RXL5232, RXL5340, RPX100)	
	X59370051	ZIPPER FOOT (RXL5130, RXL5232, RXL5340, RPX100)		11	XA3442121	FEED DOG COVER (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTP), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTP), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5050), (XL5050NTP AV), (XL5060), (XL5060NTP AV), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTP), (XL5031NTP), (XL5032), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTP AV) (XL5130), (XL5500, XL5700: U.S.A., CAN, CHILE), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5232), (ML55), (ML65), (ML75), (PS21)	
3	X59374021	STRAIGHT STITCH PRESSER FOOT			XA3442151	FEED DOG COVER (RXL5130, RXL5232, RXL5340)	
	X59374051	STRAIGHT STITCH PRESSER FOOT (RXL5130, RPX100)		12	XD1792031	BUTTON HOLE FOOT ASSY (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTP), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5060) (XL5060NTP), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTP), (XL5032), (XL5031NTP), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTP), (XL5232), (XL5600), (XL5300), (XL5600NTP AV), (RS25), (XL5340), (RXL5340), (XL5700: U.S.A., CAN, CHILE), (PX200), (PX200HC), (PX200NTP), (PX220NTP), (PX300), (PX300HC), (PX300NTP), (PX330NTP) (ML65), (ML75), (RXL5232), (RXL5340), (RS35), (XL5700: GER, U.K, FRA, SWI), (XL5700NTP AV), (XL5700SE), (PS21)	1000003701
4	X54243051	SEAM RIPPER (EXCEPT: XL5130, RXL5130, XL5232, XL5500: U.S.A., CAN, CHILE, RXL5232, XL5600: U.S.A., CAN, XL5340, RXL5340 XL5700: U.S.A., CAN, CHILE)					
5	X52800120	BOBBIN					
	X52800150	BOBBIN (RXL5130, RXL5232, RXL5340, RPX100)					
6	X55465051	OILER (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTP, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5020, XL5030, XL5020NTP, XL5021, XL5021AV, XL5021NTP, XL5021NTP, XL5022AV, XL5022NTP, XL5032, XL5022NTP AV, XL5030NTP, XL5031, PX100, XL5031AV, XL5031NTP, XL5031NTP, XL5032AV, XL5032NTP, XL5032NTP AV, PX100HC, PX100NTP, PX110NTP, RPX100, PX200, PX200HC, PX200NTP, PX220NTP, PX300, PX300HC, PX300NTP, PX330NTP) (XL5050), (XL5050NTP), (XL5060), (XL5070), (XL5060NTP), (XL5070NTP), (XL5500SE), (XL5500, XL5600, XL5700: GER, U.K., FRA, SWI), (XL5600NTP AV), (XL5700NTP AV), (5700SE), (RS15), (RS25), (RS35), (ML55), (ML65), (ML75)	1000003701				
7	129583021	NEEDLE SET (3PCS)					
	129583001	NEEDLE SET (3PCS) (RXL5130, RXL5232, RXL5340, RPX100)					
8	X57521021	NEEDLE PACKAGE (1PCE)					
	X57521001	NEEDLE PACKAGE (1PCE) (RXL5130), (RXL5232), (RXL5340), (RPX100), (XL5600: GER, U.K., FRA), (XL5600NTP AV), (RS25)					

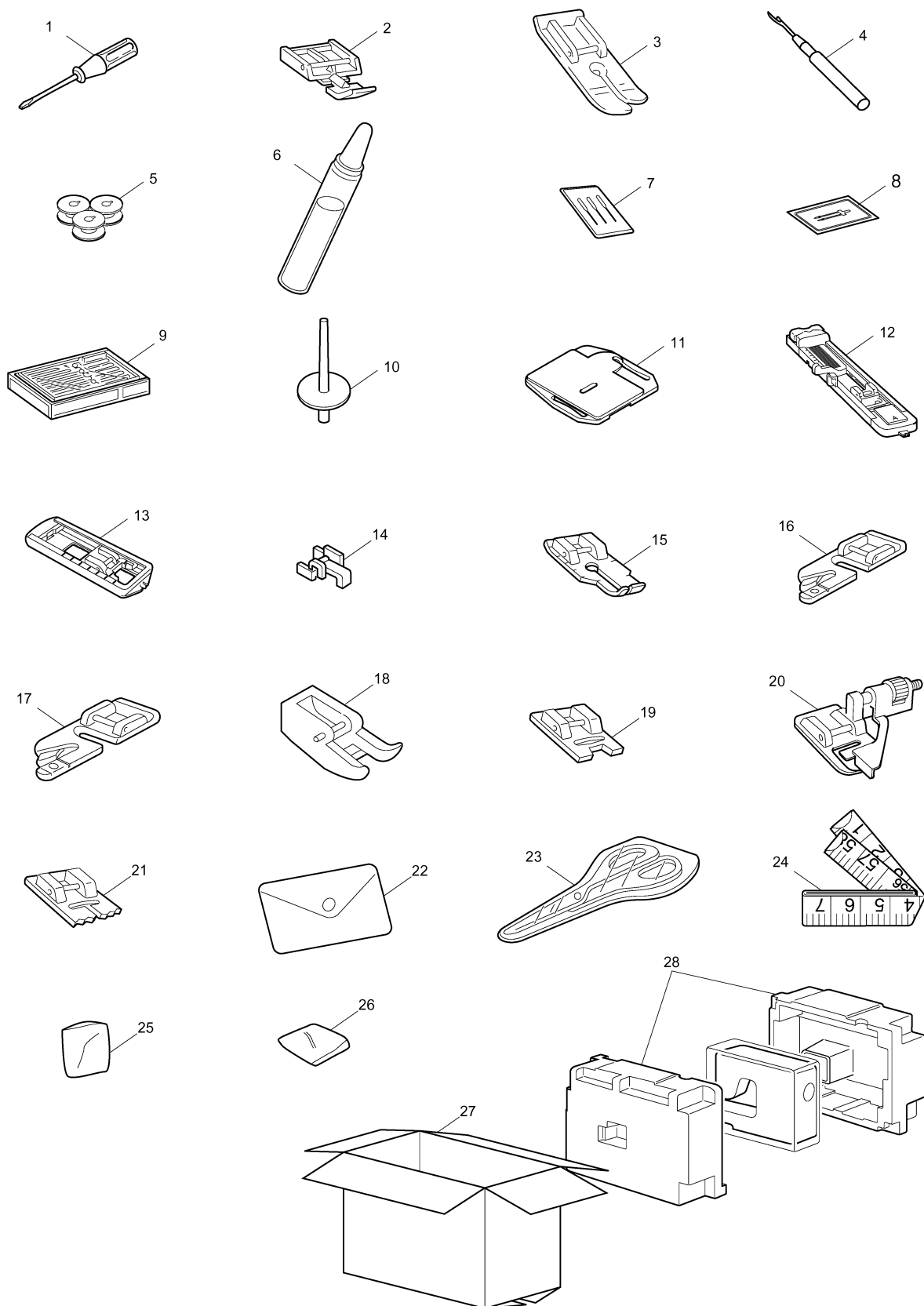
(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
13	X59369321	BUTTON HOLE FOOT ASSY (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTC), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5050), (XL5050NTC), (XL5130), (XL5500), (XL5500NTC AV), (XL5500SE), (RS15), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (PX150), (ML55)				(XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	
	X59369351	BUTTON HOLE FOOT ASSY (RPX100, RXL5130)		24	XA5772021	MEASURE (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	040158
14	XE2137001	BUTTON SEWING FOOT	1000001059	25	XA8547021	PIN CUSHIN (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	
	180083001	DARNING FOOT (PX100HC, PX200HC, PX300HC: CHILE)		26	264030024	BAG, 165X250 (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	050145
15	XA3805021	1/4' QUILTING FOOT (XL5232), (RXL5232), (XL5340), (RXL5340), (XL5700: U.S.A., CAN, CHILE), (PS21)	1000000880		X53984027	DUST COVER ASSY	
16	122329001	NARROW HEMMER (XL5130, XL5232: CANADA)			X53984057	DUST COVER ASSY (RPX100)	
17	X59371021	NARROW HEMMER FOOT (XL5130: U.S.A.), (XL5600: U.S.A., CAN), (XL5500, XL5700: USA, CAN, CHILE), (XL5340), (PS21)			XC1103021	DUST COVER ASSEMBLY (XL5011NTC, XL5021NTC, XL5031NTC, PX100NTC, PX110NTC, PX200NTC, PX220NTC, PX300NTC, PX330NTC)	
18	X53189001	PRESSER FOOT ASSEMBLY (XL5232, XL5500, XL5600: CANADA)			XC1103051	DUST COVER ASSEMBLY (XL5050NTC, XL5060NTC, XL5070NTC, XL5500NTC AV, XL5600NTC AV, XL5700NTC AV)	
19	XA7875001	PEARL SEQUENCE FOOT (XL5130, XL5500, XL5232, XL5600: CANADA)					
20	X59372021	BLIND STITCH FOOT (XL5130: U.S.A.), (XL5340), (RS15), (RS25), (RS35), (XL5500), (XL5500NTC AV), (XL5500SE), (XL5600), (XL5600NTC AV), (XL5700**), (PX100), (PX150) (PX100HC), (PX100NTC), (PX110NTC), (PS21)		PACKING MATERIALS			
	X59372051	BLIND STITCH FOOT (RPX100)		27	X61361056	CARTON (XL5010)	
21	125905021	PIN TUCK PRESSER FOOT (XL5340), (XL5700: U.S.A., CAN, CHI), (PS21)	050214		X61361060	CARTON (XL5010: RUSSIA, SINGAPORE)	
22	XC4487021	ACCESSORY BAG			X61361070	CARTON (XL5010NTP)	
	XC4487051	ACCESSORY BAG (RXL5130, RXL5232, RXL5340, RPX100)			X61361057	CARTON (XL5011)	
23	XC1807121	SCISSORS (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV),			X61361058	CARTON (XL5011AV)	
					X61361088	CARTON (XL5011NTP)	
					X61361071	CARTON (XL5011NTC)	
					X61361069	CARTON (XL5012)	
					X61361086	CARTON (XL5012: SINGAPORE)	
					X61361059	CARTON (XL5012AV)	
					X61361078	CARTON (XL5012NTP)	
					XC7593030	CARTON (XL5012NTP AV)	

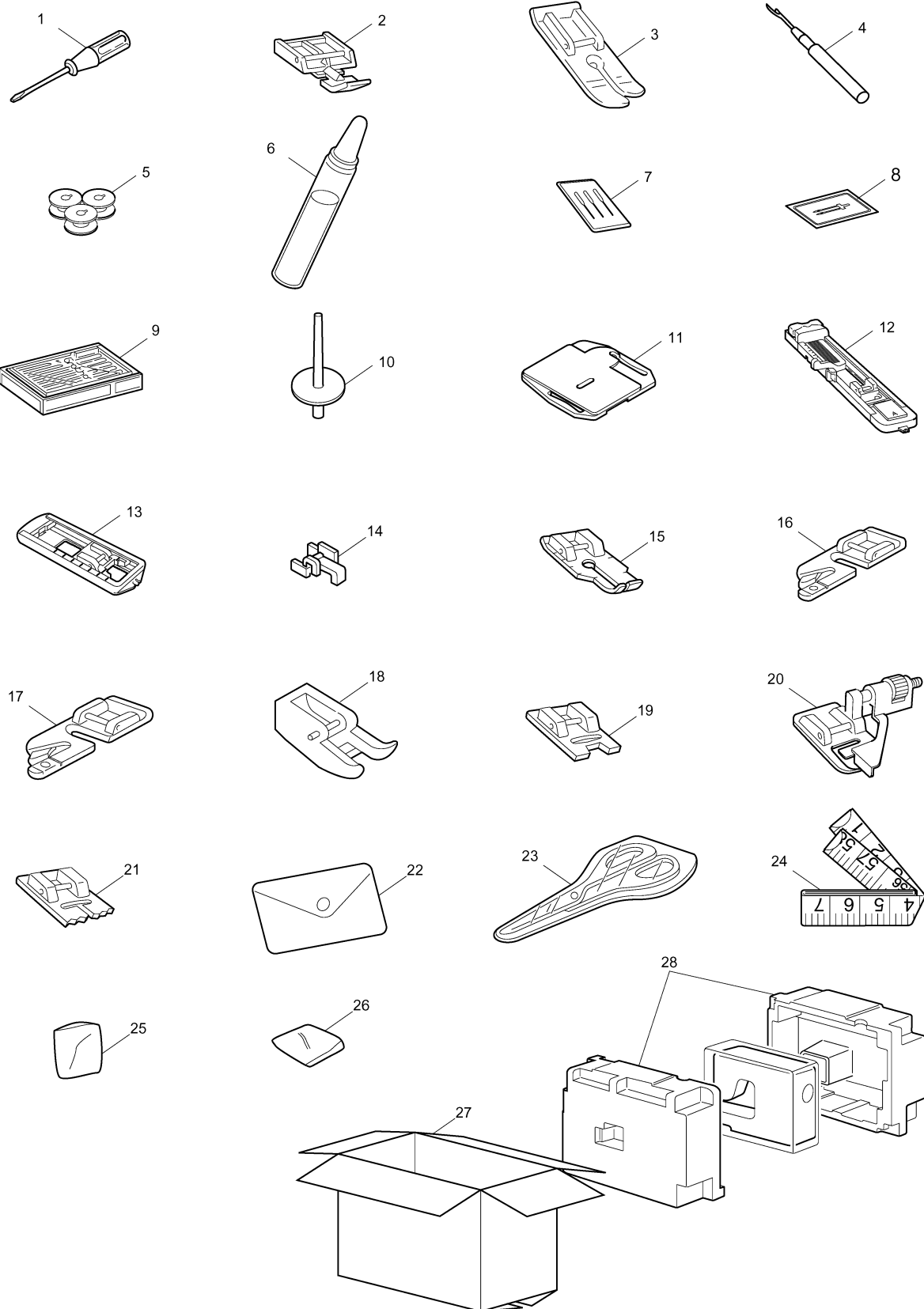
(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
27	X61361061	CARTON (XL5020)			X61383036	CARTON (XL5500: SIN, CHINA)	1000002190
	X61361064	CARTON (XL5020: RUSSIA, SINGAPORE)			X61383037	CARTON (XL5600: SIN)	1000002190
	X61578029	CARTON (XL5020: KOREA)			XD0825022	CARTON (XL5500: KOREA)	1000003004
	X61361072	CARTON (XL5020NTP)			XD0825023	CARTON (XL5600: KOREA)	1000003004
	X61361062	CARTON (XL5021)			XD0825024	CARTON (XL5700: KOREA)	1000003004
	X61361063	CARTON (XL5021AV)			XC7593055	CARTON (RS-15)	1000001491
	X61361073	CARTON (XL5021NTC)			X61383031	CARTON (XL5600: U.S.A., CANADA)	
	X61361089	CARTON (XL5021NTP)			XC7593060	CARTON (XL5600: GER, U.K, FRA)	1000001491
	X61361076	CARTON (XL5022AV)			XC7593025	CARTON (XL5600NTC AV)	
	X61361079	CARTON (XL5022NTP)			XC7593059	CARTON (RS-25)	1000001491
	XC7593031	CARTON (XL5022NTP AV)			X61383032	CARTON (XL5700: U.S.A., CANADA)	
	X61361065	CARTON (XL5030)			X61383033	CARTON (XL5700: CHILE)	
	X61361068	CARTON (XL5030: RUSSIA, SINGAPORE)			XC7593026	CARTON (XL5700NTC AV)	
	X61361074	CARTON (XL5030NTP)			XC7593063	CARTON (RS-35)	1000001491
	X61361066	CARTON (XL5031)			X61361029	CARTON (PX100: U.S.A.)	
	X61361067	CARTON (XL5031AV)			X61361046	CARTON (PX100: OTHER)	
	X61361075	CARTON (XL5031NTC)			X61361034	CARTON (PX100: CHINA)	
	X61361090	CARTON (XL5031NTP)			X61578026	CARTON (PX100: KOREA)	
	X61361087	CARTON (XL5032)			X61578023	CARTON (PX100HC)	
	X61361077	CARTON (XL5032AV)			X61361083	CARTON (PX100NTC)	
	X61361080	CARTON (XL5032NTP)			X61361096	CARTON (PX110NTC)	
	XC7593032	CARTON (XL5032NTP AV)			X61361095	CARTON (PX150)	
	X61383028	CARTON (XL5130)			X61361047	CARTON (PX100: Other country)	
	X61383024	CARTON (XL5130: CANADA)			X61361028	CARTON (PX200: U.S.A.)	
	X61383056	CARTON (RXL5130: U.S.A.)			X61361048	CARTON (PX200: OTHER)	
	XC5393052	CARTON (RXL5130: SINGAPORE)			X61361085	CARTON (PX200: SINGAPORE)	
	X61383025	CARTON (XL5232)			X61361035	CARTON (PX200: CHINA)	
	X61383057	CARTON (RXL5232: U.S.A.)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	XC5393051	CARTON (RXL5232: SINGAPORE)			X61578027	CARTON (PX200:IRAQ)	
	X61383029	CARTON (XL5340)			X61361082	CARTON (PX200NTC)	
	X61361021	CARTON (XL5300)			XC7593033	CARTON (PX220NTC)	
	XC5393053	CARTON (RXL5340)			X61361049	CARTON (PX200: Other country)	
	X61361097	CARTON (XL5050:OTHER)			X61361027	CARTON (PX300: U.S.A.)	
	XC7593051	CARTON (XL5050:RUS)	1000001491		X61361054	CARTON (PX300: OTHER)	
	XC7593027	CARTON (XL5050NTC)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	X61361098	CARTON (XL5060:OTHER)			X61361084	CARTON (PX300: SINGAPORE)	
	XC7593053	CARTON (XL5060:RUS)	1000001491		X61361036	CARTON (PX300: CHINA)	
	XC7593028	CARTON (XL5060NTC)			X61578028	CARTON (PX300:IRAQ)	
	X61361099	CARTON (XL5070:OTHER)			X61578021	CARTON (PX300HC)	
	XC7593054	CARTON (XL5070:RUS)	1000001491		X61361081	CARTON (PX300NTC)	
	XC7593029	CARTON (XL5070NTC)			X61361094	CARTON (PX330NTC)	
	X61383030	CARTON (XL5500: U.S.A., CANADA)			X61361055	CARTON (PX300: Other country)	
	XC7593056	CARTON (XL5500: GER, U.K, FRA)	1000001491		XD1980021	CARTON (XL5700: SIN, GULF)	050330
	X61383034	CARTON (XL5500: CHILE)			XE2032001	CARTON SUPPLY ASSY (XL5700: CHINA)	1000000676
	XC7593034	CARTON (XL5500SE)			XC7593048	CARTON (ML55)	ADD

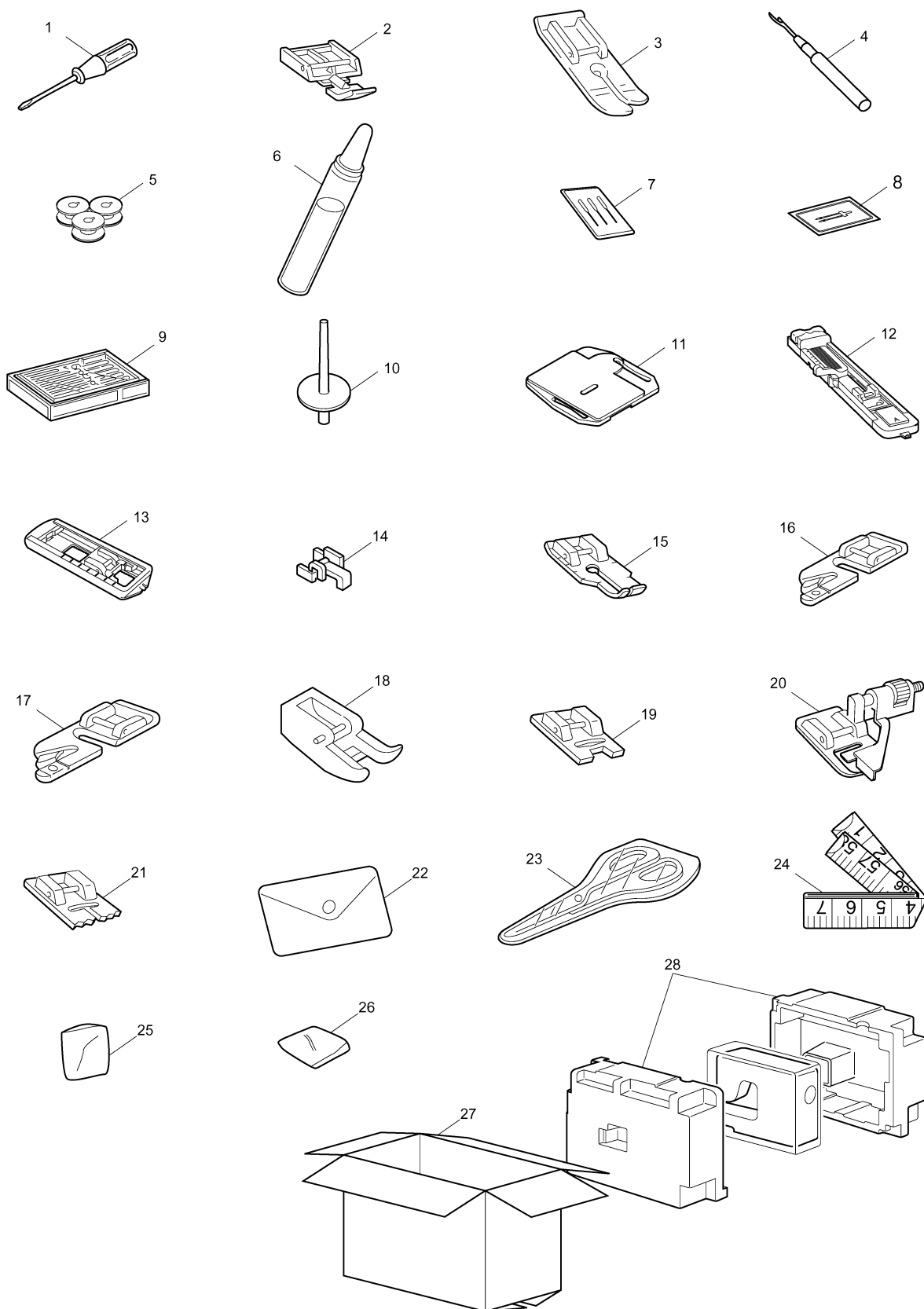
(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
27	XC7593049	CARTON (ML65)	ADD		194457012	INSTRUCTION BOOK (PX*: GER, BEL, FRA, HOL, SWI)	
	XC7593050	CARTON (ML75)	ADD		194457013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)	
	XC7593057	CARTON (RS20)	1000001491		194457014	INSTRUCTION BOOK (PX*: AUSTRIA)	
	XC7593061	CARTON (RS30)	1000001491		194457015	INSTRUCTION BOOK (PX*:ITA, SWI, CHINA)	
	XC7593064	CARTON (XL5700: RUS)	1000001491		194457017	INSTRUCTION BOOK (XL5130, RXL5130, XL5232, RXL5232, XL5340, RXL5340)	
	XC7593066	CARTON (PS21)	1000002336		194457111	INSTRUCTION BOOK (XL5300, PX Other)	
	XC7593041	CARTON (XL5700SE)	1000003125		XC1672001	INSTRUCTION BOOK (PX200, 300: IRAQ)	
	X61383038	COLOR CARTON (XL5700:SWI)	1000003701		XC5306021	INSTRUCTION BOOK (PX330NTC)	
28	X61363121	457 POLYSTYRENE ASSY (XL50*0, XL5130, XL5232, XL5300, XL5340), (PX100, PX200, PX300)	060055		XC7094151	INSTRUCTION BOOK (Russian) (RXL5130, RXL5232, RXL5340)	
	X61363051	457 POLYSTYRENE ASSY (RXL5130, RXL5232, RXL5340, RPX100)			XC7132021	INSTRUCTION BOOK (English) (PX110NTC, PX220NTC, PX330NTC)	
	XC7366021	POLYSTYRENE FOAM PAD ASSY,458 (XL5050, 5060, 5070, 5500, 5600, 5700, ML55, ML65, ML75, PS21)			XD1162021	INSTRUCTION BOOK (Russian) (XL5050, XL5060, XL5070: U.K., RUS, SIN), (XL5050NTC), (XL5060NTC), (XL5070NTC), (ML55), (ML65), (ML75)	050282
	XC9871121	POLYSTYRENE FOAM PAD ASSY,454 (XL5500, XL5600, XL5700, XL5500HC, XL5600HC, XL5700HC)	060055		XC6758021	INSTRUCTION BOOK (French) (XL5050, XL5060, XL5070: FRA, SWI)	
	X61570121	467 CASE POLY-STYRENE ASSY (PX100HC, PX200HC, PX300HC, PX200, PX300: IRAQ) (XL5020, PX100, PX200: KOREA)	060055		XC6885021	INSTRUCTION BOOK (French) (XL5500, XL5600, XL5700: CAN, FRA, SWI)	1000003701
	X60853120	OVER CASE POLYSTYRENE (PX**)	060055		XC6884021	INSTRUCTION BOOK (German) (XL5500, XL5500SE, XL5600, XL5700: GER, SWI)	1000003701
	X60439151	BAG, 630X630T (RXL5130, RXL5232, RXL5340, RPX100)			XC6886021	INSTRUCTION BOOK (Dutch) (XL5500, XL5600, XL5700: FRA)	
	X60439121	BAG, 630X630T			XC7137021	INSTRUCTION BOOK (Dutch) (XL5050, XL5060, XL5070: FRA)	
	X57847021	PLUG LABEL			XC7144021	INSTRUCTION BOOK (Italian) (XL5050, XL5060, XL5070: ITA, SWI)	
	X57325021	LABEL			XC7439021	INSTRUCTION BOOK (German) (XL5050, XL5060, XL5070: GER, SWI)	
	X60352020	ACCESSORY TABLE PRESSER D			XC7363121	INSTRUCTION BOOK (English) (XL5500, XL5600, XL5700: U.S.A., CAN, U.K.) (XL5500NTC AV, 5600NTC AV, 5700NTC AV) (XL5500SE, 5700SE: U.K., PS21)	1000002251
	X60726020	FOOT CONTROLLER BOX			XC6887021	INSTRUCTION BOOK ITA (Italian) (XL5000, XL5500SE:ITA, XL5700:SWI)	1000003701
	X61181021	STYROFOAM			XC6752021	INSTRUCTION BOOK (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC:U.K., SIN, NEU)	
	LA6041001	SECURITY TAG					
	XC7193021	STICKER					
	XC7680021	STICKER (XL5500: CANADA)					
PRINTED MATTERS							
	194447011	INSTRUCTION BOOK (IRE, U.K., SPA, POR, ITA, SWI, SIN)					
	XC8509121	INSTRUCTION BOOK (RS15, RS25, RS35)	050192				
	194447012	INSTRUCTION BOOK (GER, BEL, FRA, HOL, SWI)					
	194447013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)					
	194447014	INSTRUCTION BOOK (AUSTRIA, RUSSIA), (XL5012: SIN)					

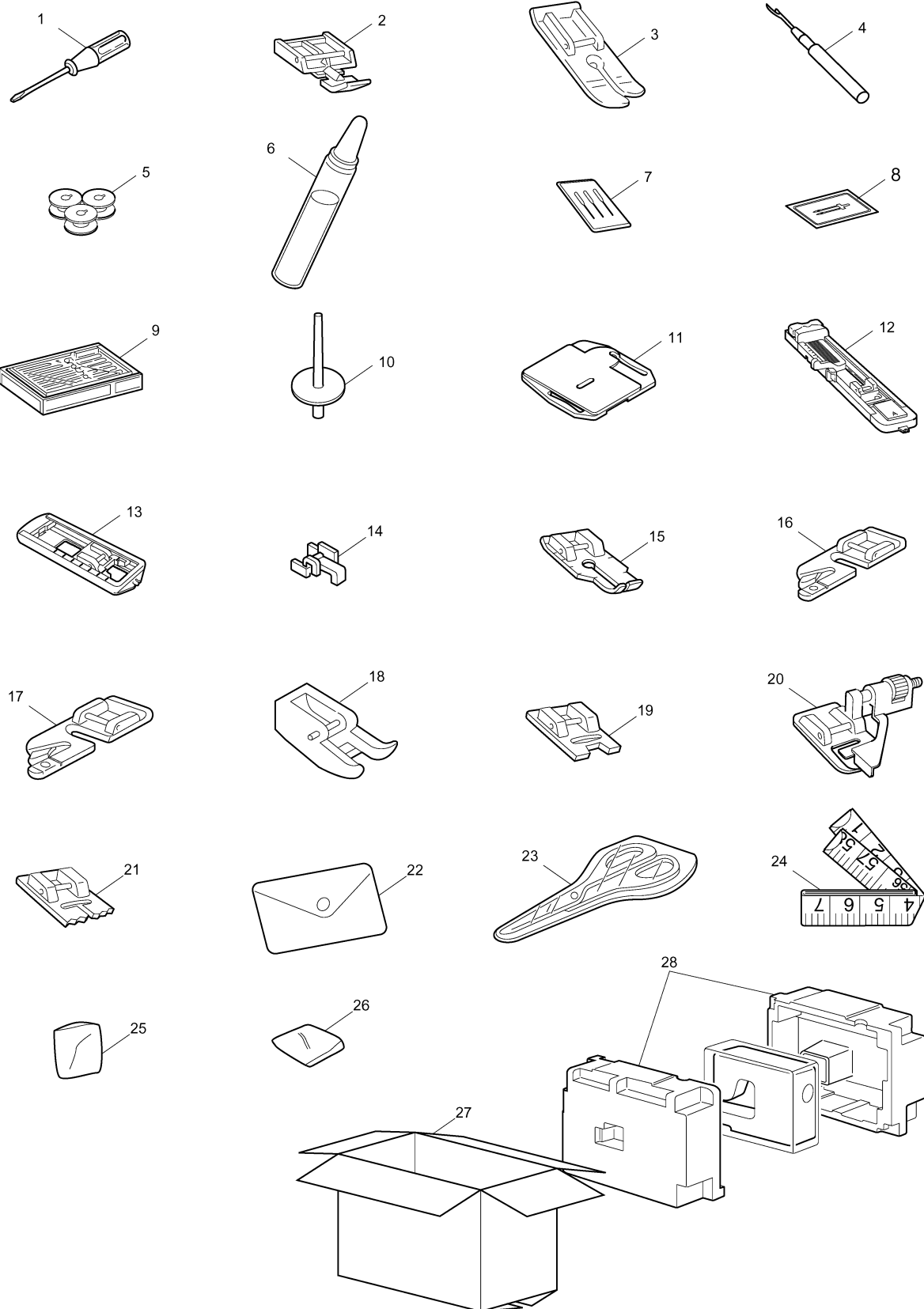
(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
	XC7364021	INSTRUCTION BOOK (Spanish) (XL5500, XL5600, XL5700: U.S.A, CHI, PS21)			XC6860021	MANUAL (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500: GER, FRA), (XL5500SE), (XL5600: Except for U.S.A. CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700: GER, U.K, FRA, SWI), (XL5700NTC AV), (RS15, RS25, RS35), (XL5700SE)	1000003701
	130800021	BAG, 220X310			XC0021021	OPERATION MANUAL (FINLAND)	
	130800051	BAG, 220X310 (RXL5130,RXL5232,RXL5340)			XC4028121	QUICK START GUIDE (XL5011AV, XL5011NTC, XL5012NTP, XL5012NTP AV, XL5020NTC, XL5021NTC, XL5022NTP, XL5022NTP AV, XL5031NTC, XL5032NTP, XL5032NTP AV)	
	UH3851001	WARRANTY CARD EUR			XC8324021	QUICK START GUIDE (XL5050NTC, XL5060NTC, XL5070NTC, XL5500NTC AV, XL5600NTC AV, XL5700NTC AV)	
	XC6402021	WARRANTY CARD (U.K.)			XC5407321	QUICK START GUIDE (PX100NTC, PX110NTC, PX200NTC, PX220NTC, PX300NTC, PX330NTC)	
	XC0380021	WARRANTY CARD (XL5130), (XL5232), (XL5340), (XL5500, 5600, XL5700: U.S.A.)			XC6911021	ACCINFO SHEET (XL5500, XL5600, XL5700: U.S.A.)	
	XC0435021	WARRANTY CARD (PX100, PX200, PX300: U.S.A.)					
	XC1153021	WARRANTY CARD (PX100, PX200, PX300: ARG)			XE2005001	EEU WARRANTY CARD (XL5500, XL5600, XL5700 : EAST EUROPE)	1000000462
	XA6351221	WARRANTY CARD (XL5500, XL5500SE: ITA)	1000004829		XD0854121	INSTRUCTION BOOK HAN (XL5500, XL5600, XL5700: KOREA)	050311
	XD1328021	WARRANTY CARD CHINA (PX100, PX200, PX300: CHINA)	050203		XE1158101	BOOKLET	060168
	XC8946021	WARRANTY CARD C (PS21)	1000002336		XE2895001	OPTIONAL 5YEAR WARRANTY CARD (U.K.)	1000004069
	XC9286021	CONTACT SHEET (XL5130, XL5232, XL5340, XL5500, XL5600, XL5700: CANADA)	1000001810		XE3564001	INNOV-IS RANGE PROMOTION DVD	1000005046
	XE2010001	WARRANTY CARD BROTHER CANADA (XL5130, XL5232, XL5340, XL5500, XL5600, XL5700: CANADA)	1000001038				
	181401230	INSERTION WARRANTY COUPON (XL5130, XL5232, XL5340, XL5500, XL5600, XL5700: CANADA)	040204				
	XD0256121	INSERTION WEEE	1000002031				
	XA7201021	USER'S MANUAL (XL5130: U.S.A., XL5340, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700**, RS15, RS25, RS35, PS21)					
	XC2067121	USER'S MANUAL (XL5232, XL5340, XL5600: CANADA), (XL5700: U.S.A, CANADA, CHILE, PS21)	060039				
	XC2067051	USER'S MANUAL (RXL5232, RXL5340)					
	XC1885021	MANUAL (XL5130, XL5500, XL5232, XL5600, XL5340, XL5700: U.S.A, CANADA, CHILE, PS21)					
	XA7651021	MANUAL (XL5130, XL5232, XL5500, XL5600: CANADA)					
	XA7876021	MANUAL (XL5130, XL5232, XL5500, XL5600: CANADA)					
	XA9089021	MANUAL (XL5340, XL5700: U.S.A., CAN, CHILE, PS21)					

(10) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTERS



brother®

XL Series/PX Series
07E04HF885443-448/453-458/463/465/467

12. 2003.
03. 2008.